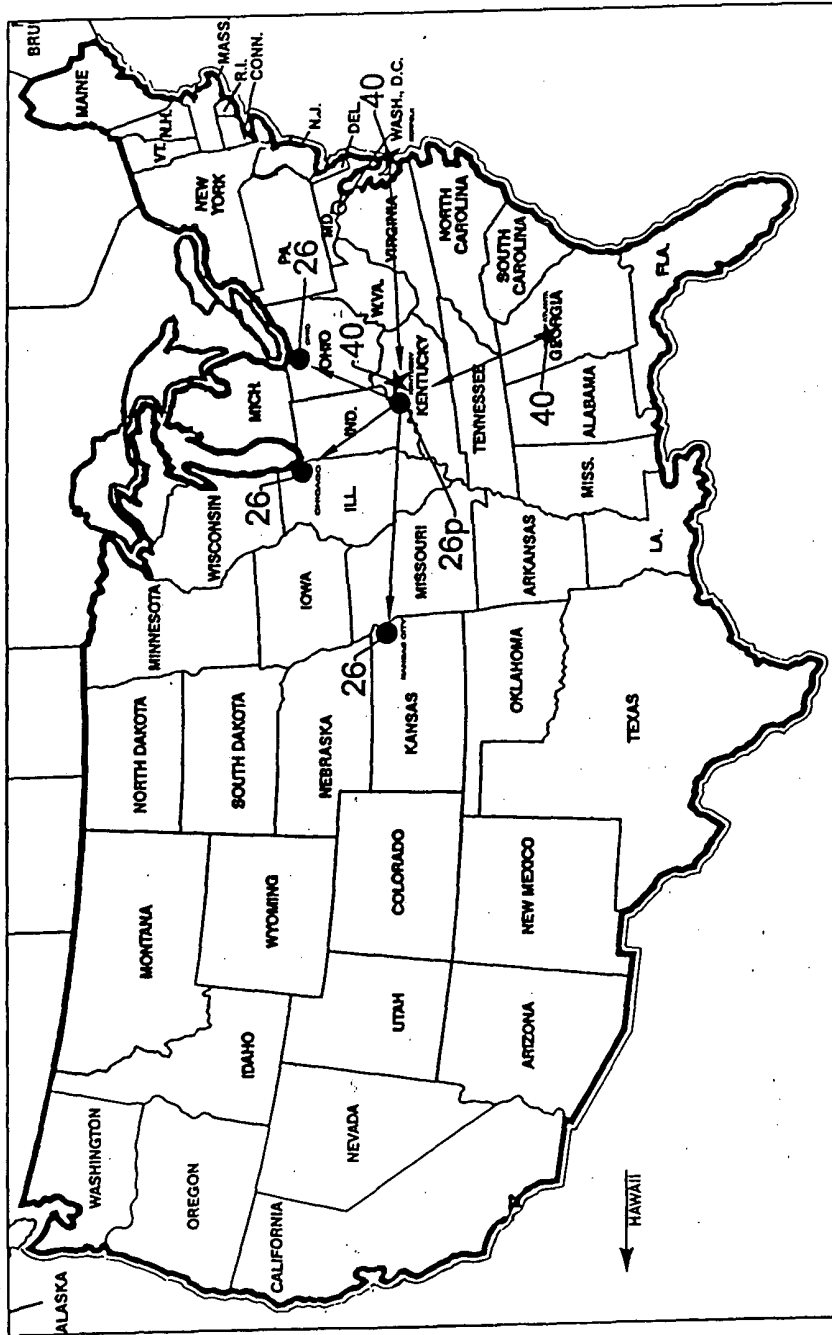
**FIG. 2.**

REVISED NETWORK - PLANT TO MIXING CENTER
(SOUTHEAST PLANTS TO MIXING CENTERS)



- Mixing Center
- ★ Origin Plants
- Louisville
- Kentucky Truck
- Norfolk
- Atlanta

FIG. 3.

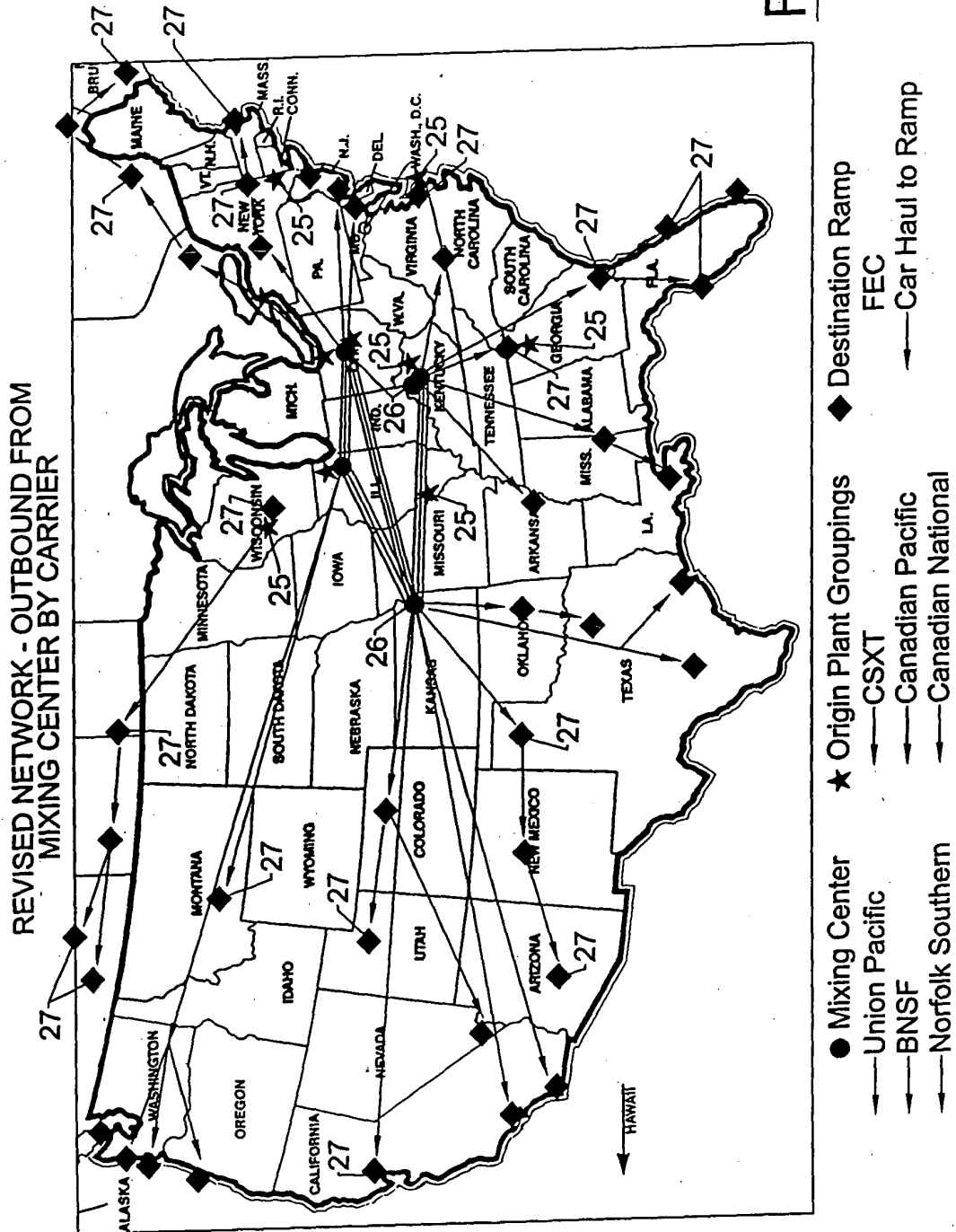


FIG. 4.

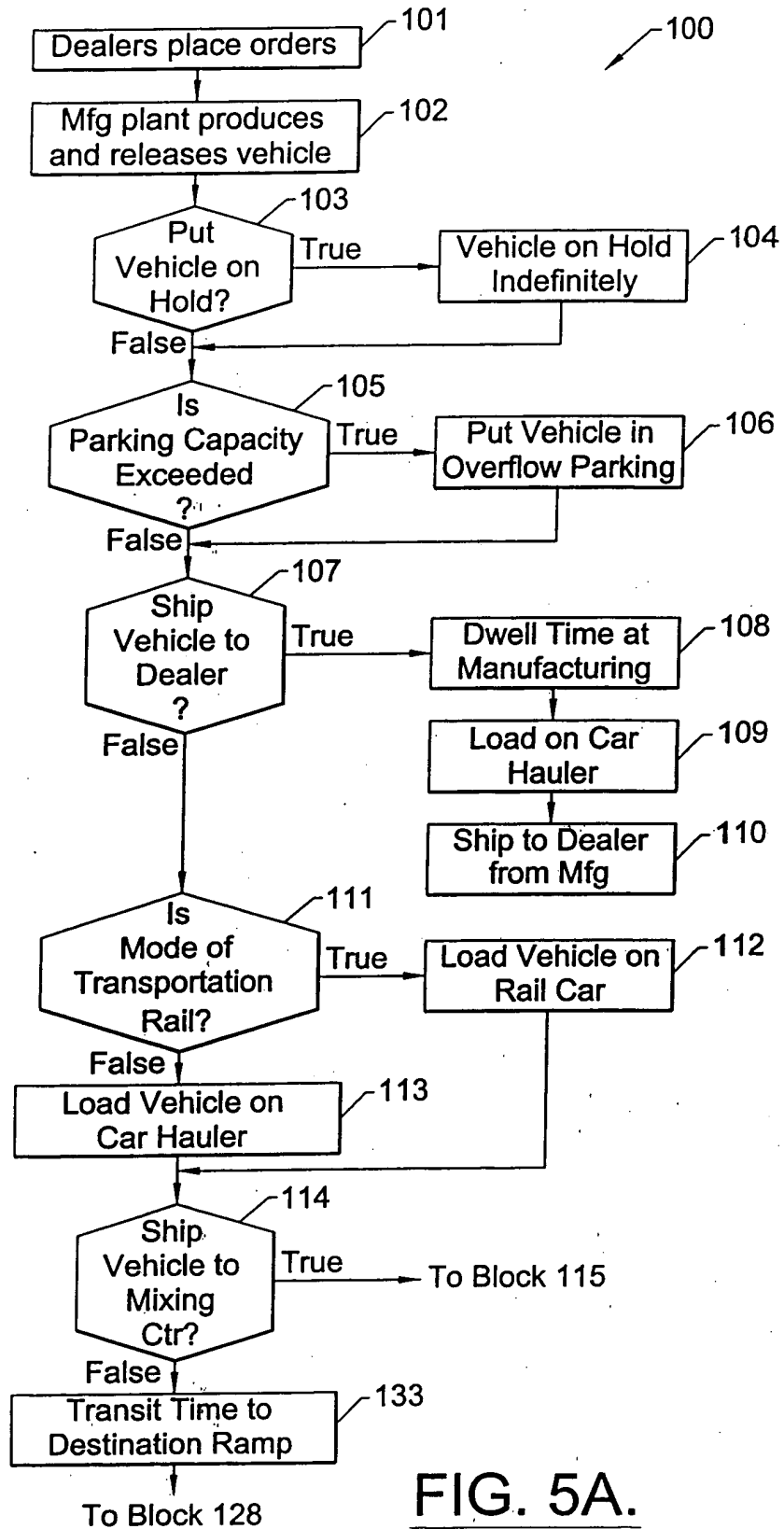


FIG. 5A.

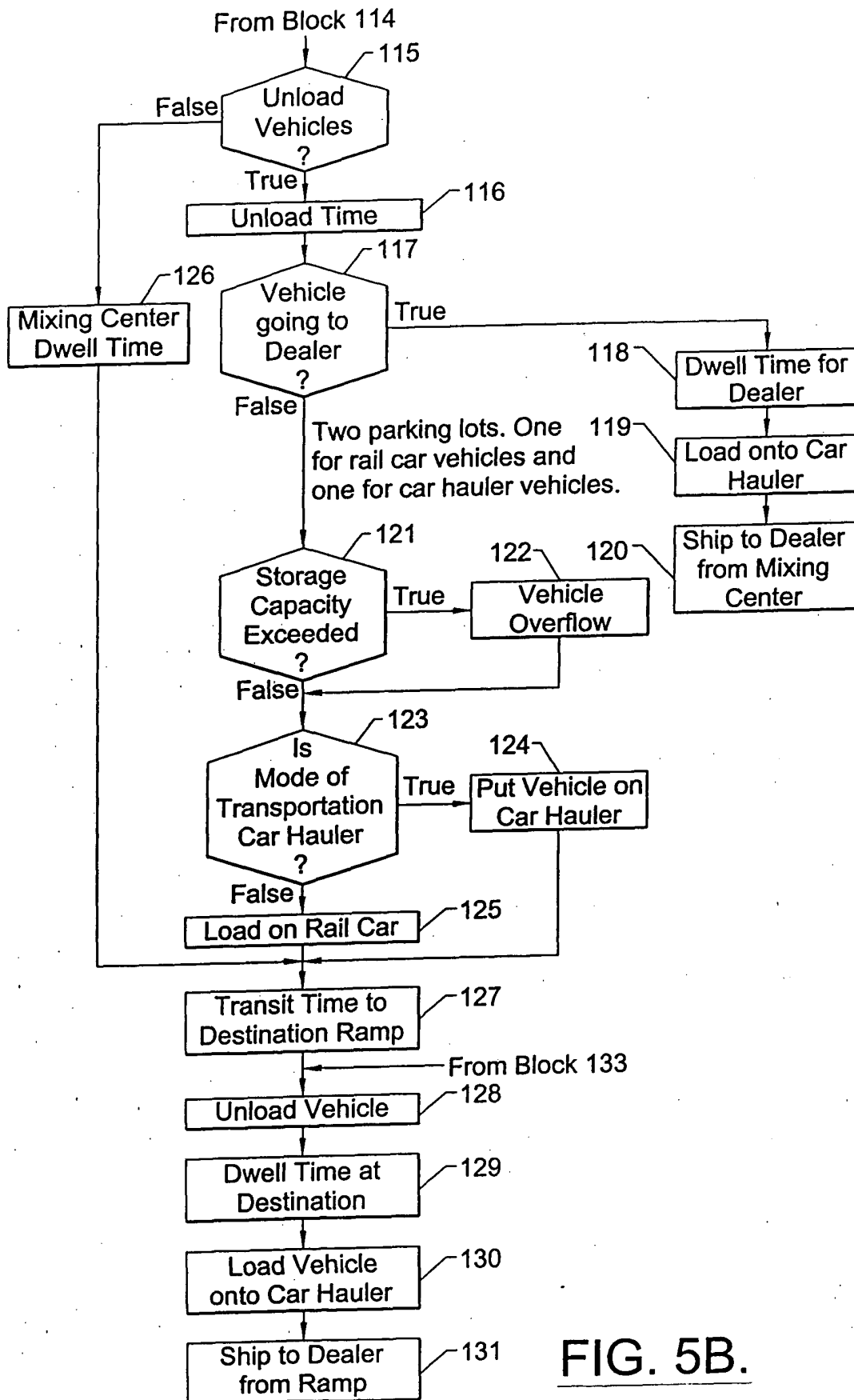
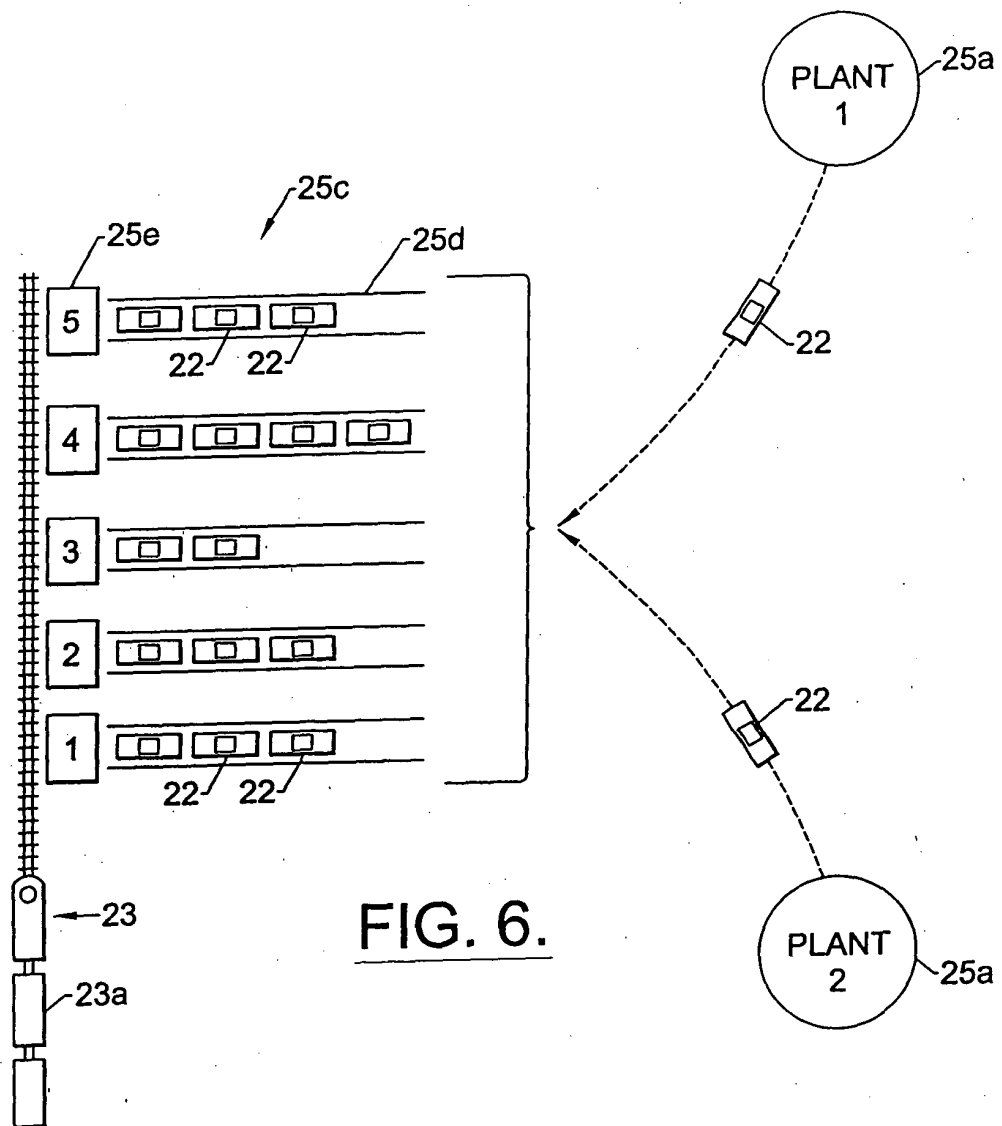


FIG. 5B.



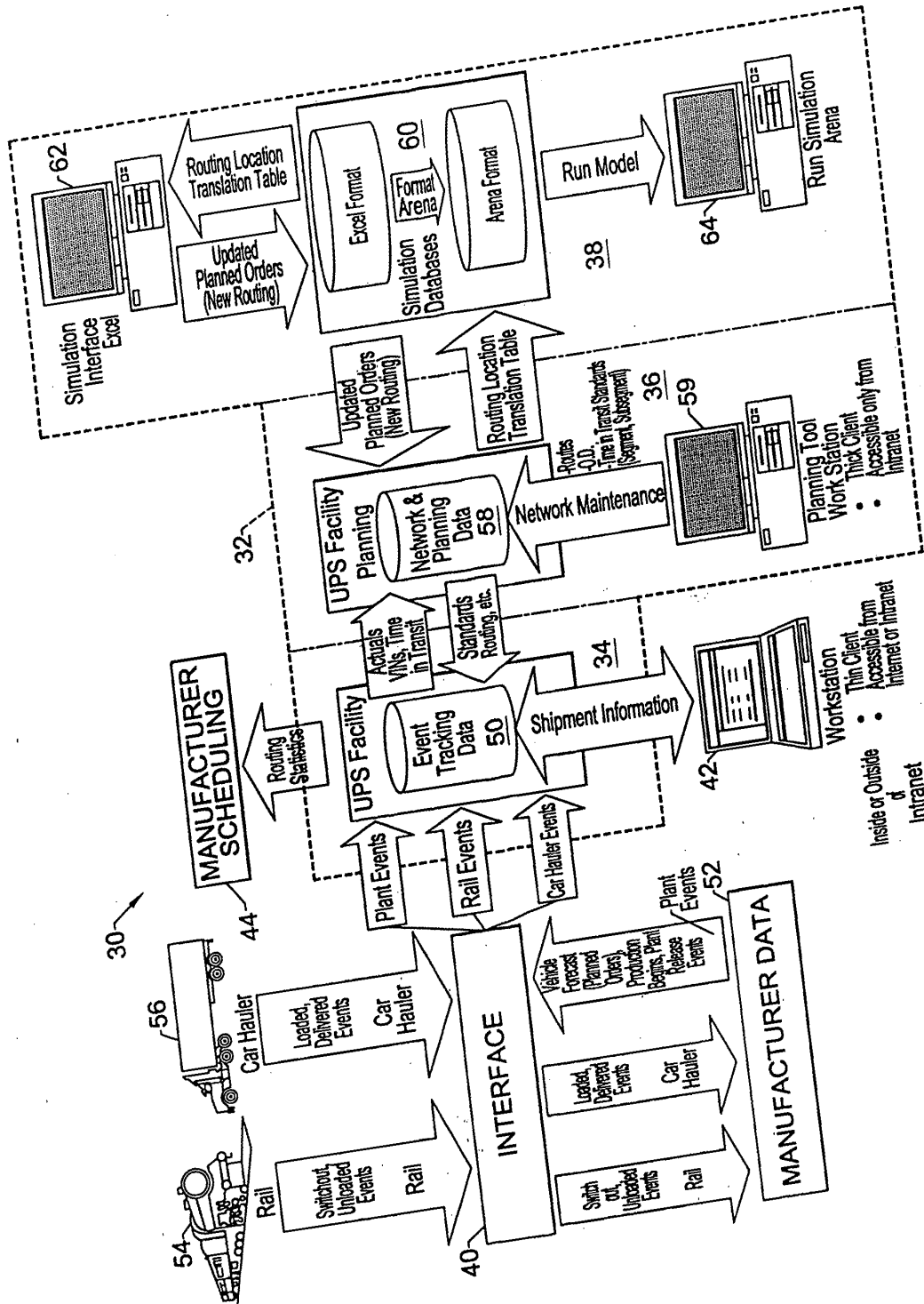
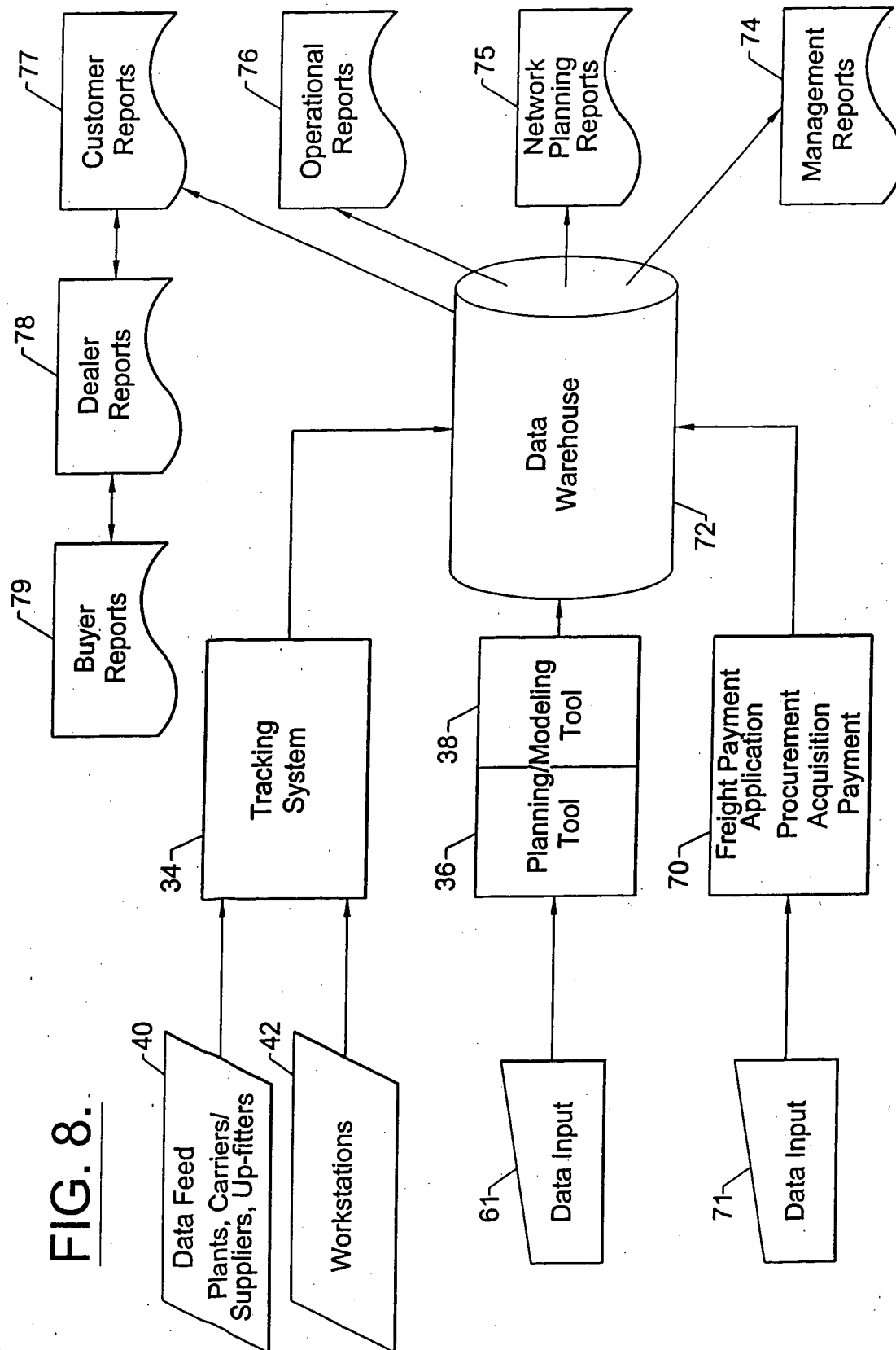
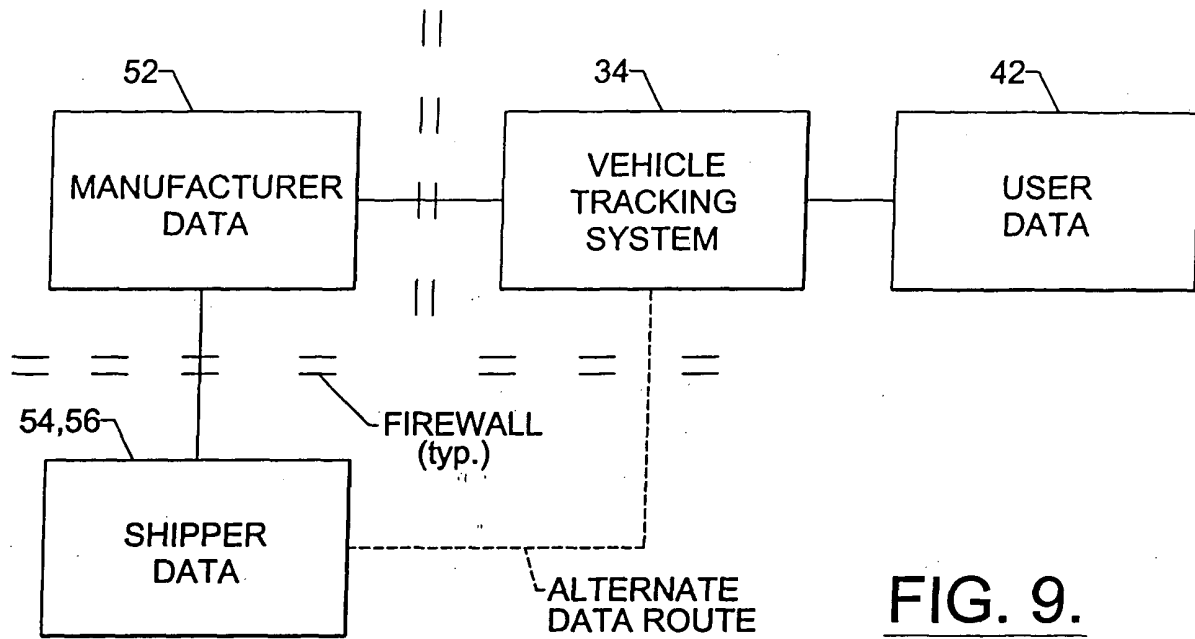
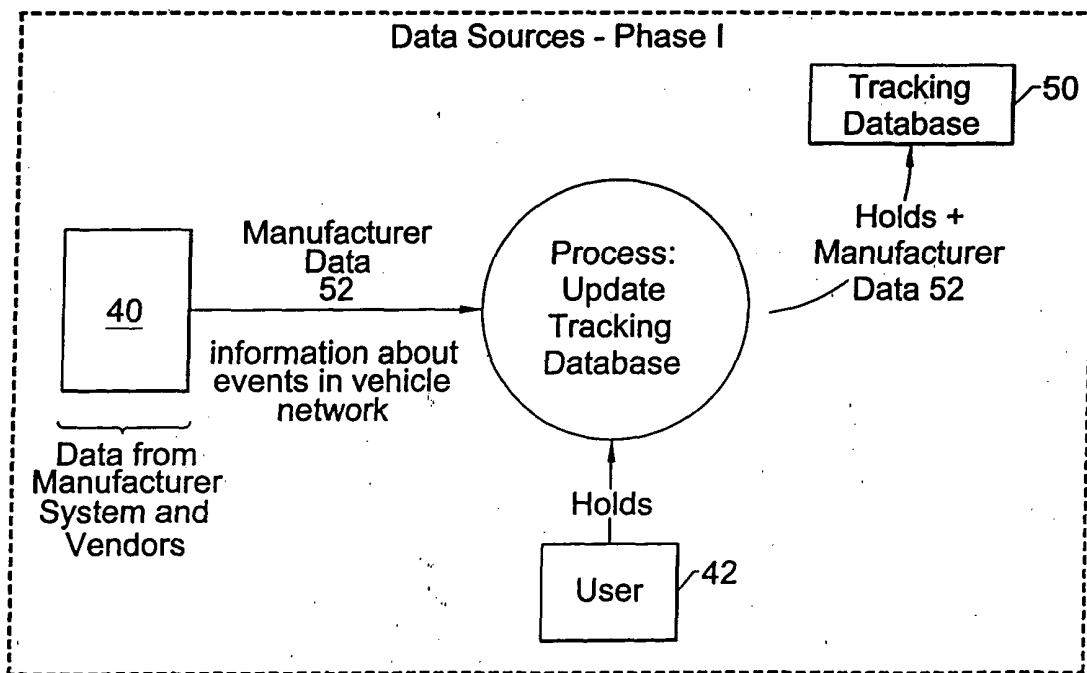
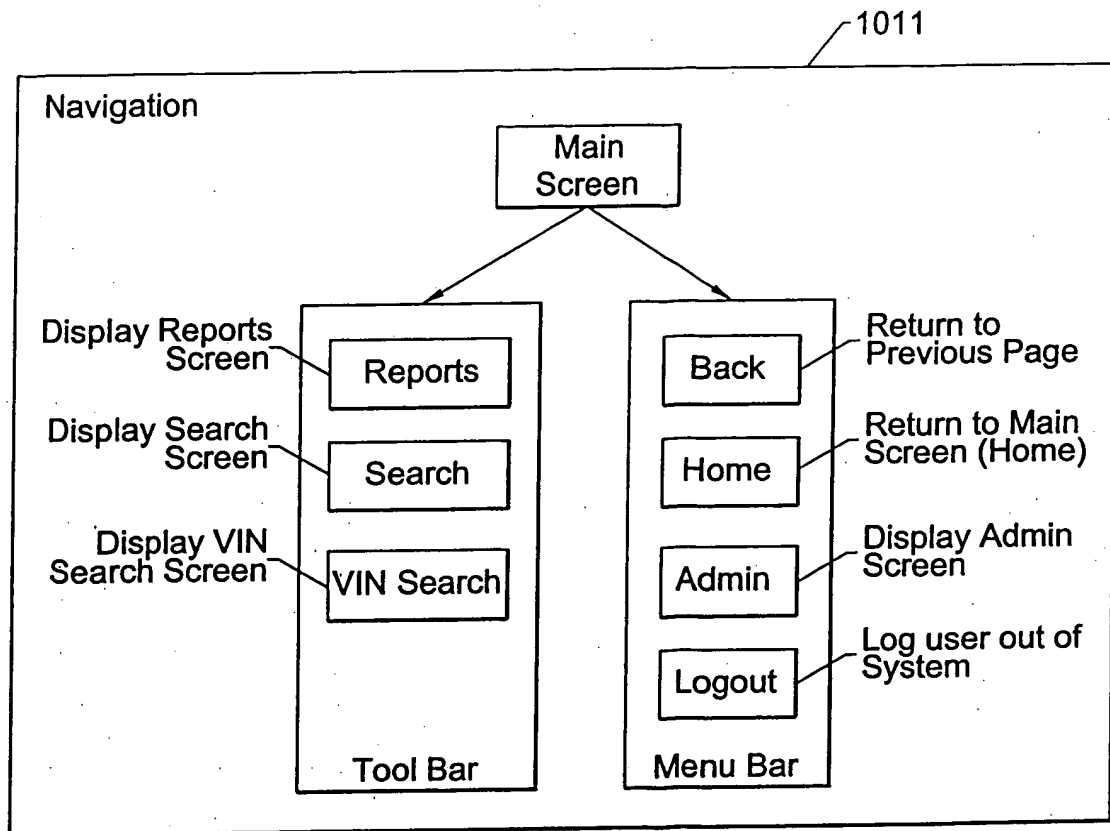


FIG. 7.



FIG. 9.FIG. 10.

FIG. 11.

Refer to the diagram below for the Web Track & Trace network connectivity.

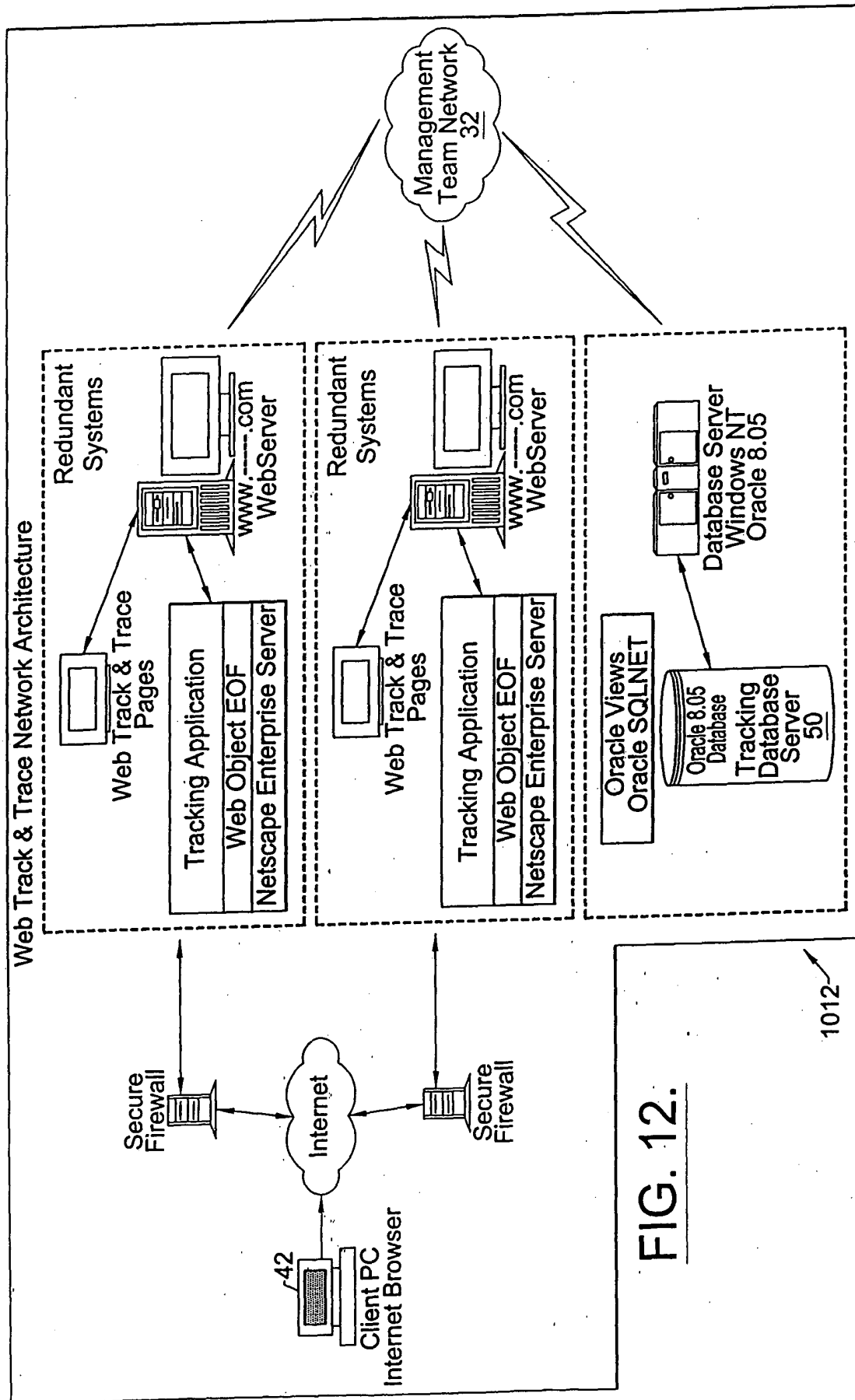


FIG. 12.

1013

TRACKING SYSTEM ENTITY RELATIONSHIP DIAGRAM 34

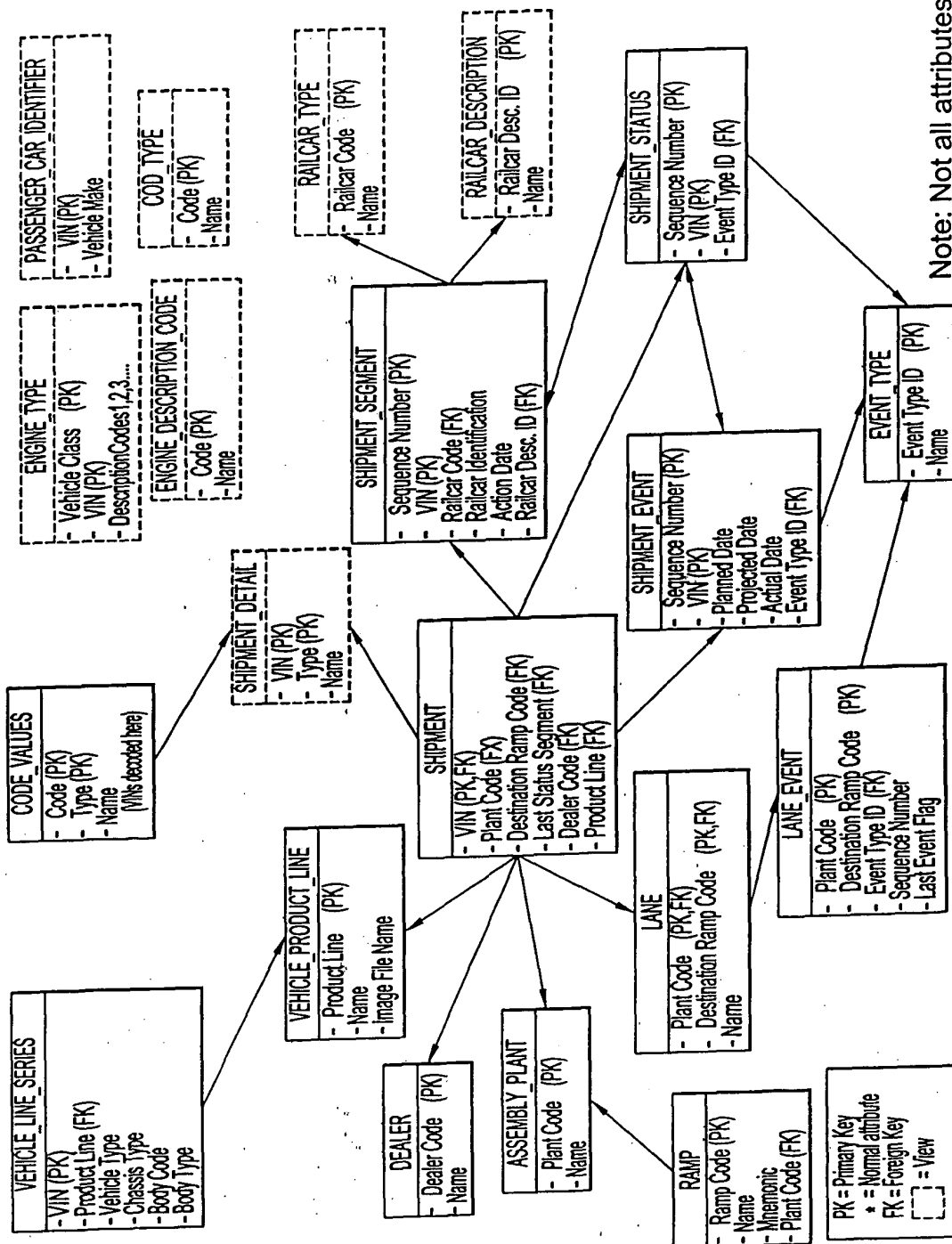
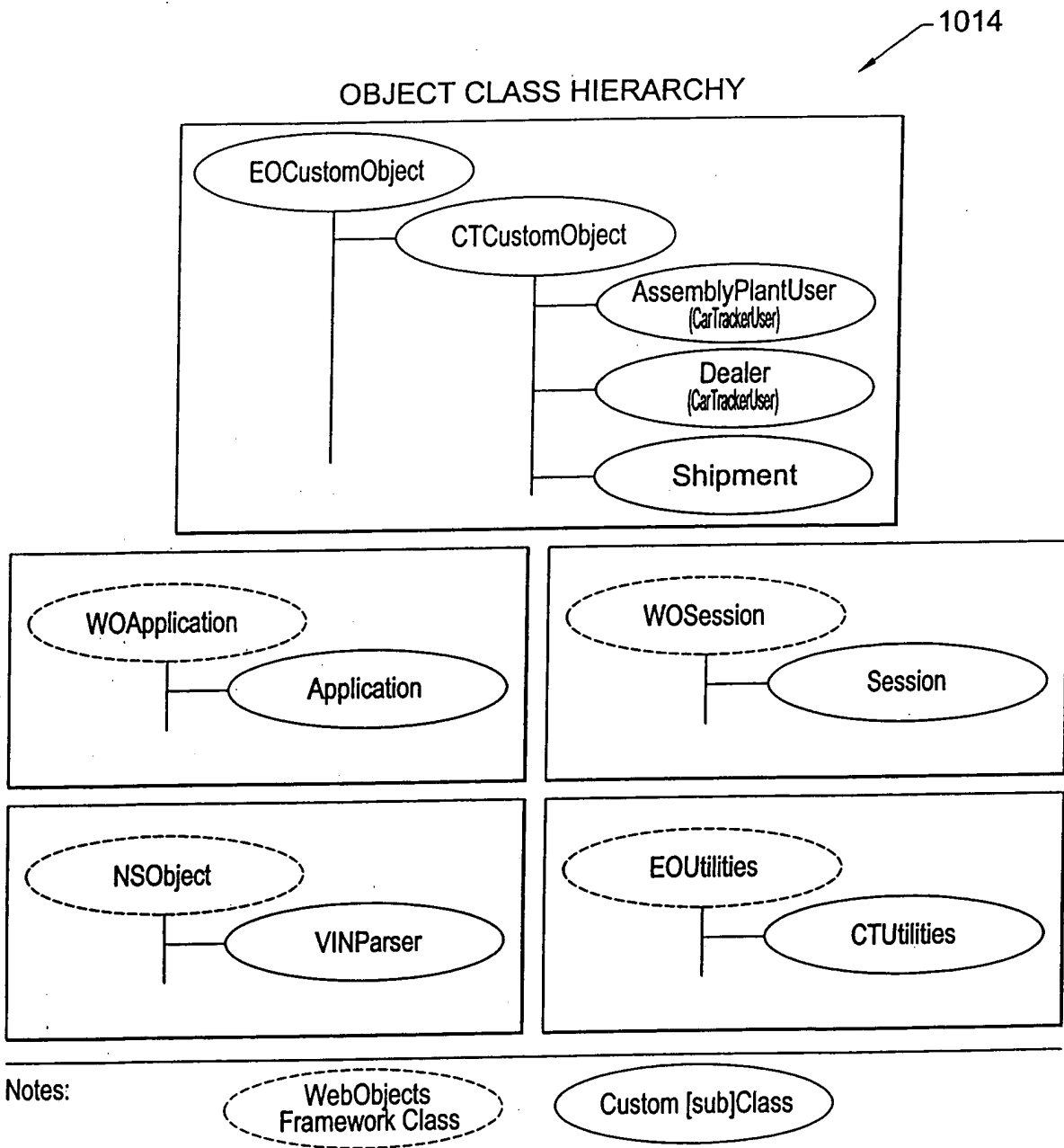


FIG. 13.

Note: Not all attributes shown for entities.

**FIG. 14.**

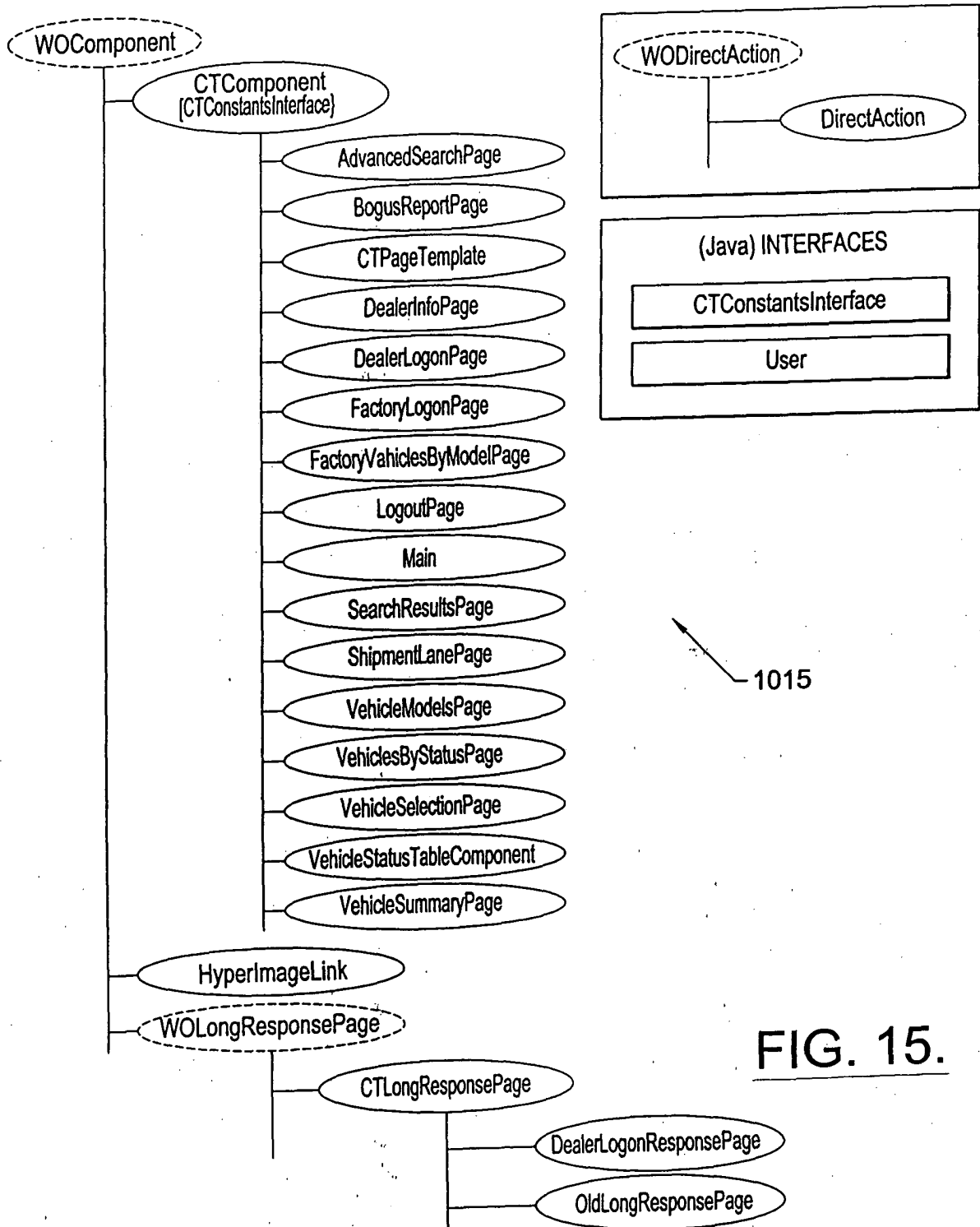


FIG. 15.

1016

reports

back | home | admin | logout

viewable items

Dealers

- VILLAGE FORD SALES
- Wade Motors of Buford

◀ Ramps 1 to 15 of 60 ▶

- ALBAN
- ALBUQ
- ALLNP
- ANARI
- BIRMA
- SLOUIS
- BUFFA
- CHESA
- COLUM

◀ Lanes 1 to 15 of 1177 ▶

- 06CHICA 02ATLAN
- 06CHICA 03JESSUP
- 06CHICA 04LAYER
- 06CHICA 05GALEN
- 06CHICA 06ROLLA
- 06CHICA 14JACVK
- 06CHICA 06LAURE
- 06CHICA 17MERID
- 06CHICA 1CTACOM

Viewable Items - Dealers, Ramps, Lanes

FIG. 16.

1017

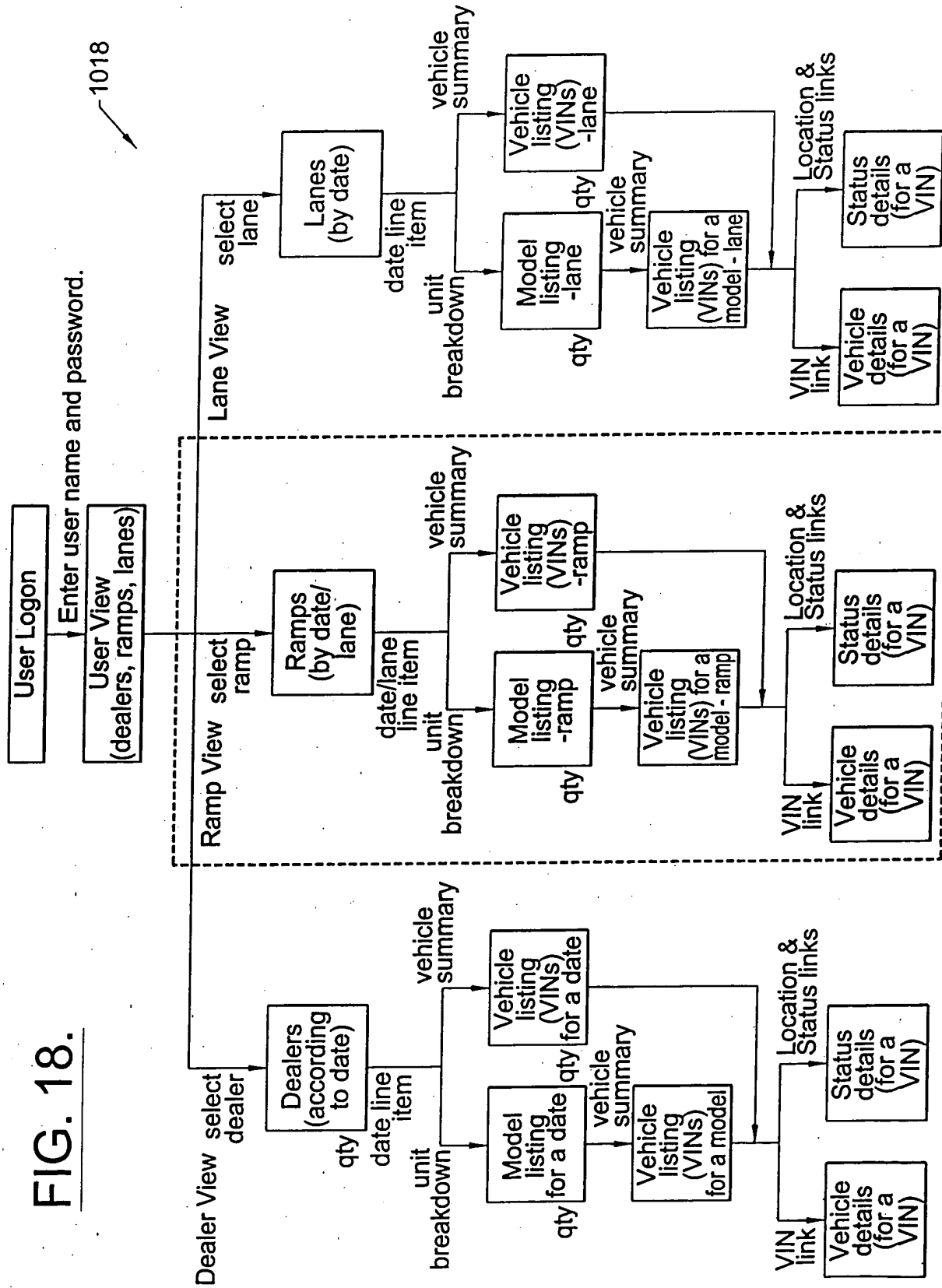
STATUS DETAILS

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		10/05/1999	04/26/1000		
UNLOADED FROM RAILCAR	Unloaded Railcar TTGXQQ1404 in Hegewison	10/04/1999	10/06/1999	04/24/1999	
VEHICLE ARRIVES AT DESTINATION	Arrived at Hegewisch	10/03/1999	10/07/1999	10/01/1999	
LOADED ONTO RAILCAR	Loaded on Railcar TTGXQQ1404	10/01/1999	10/05/1999	10/01/1999	
VEHICLE RELEASED	Released from the Kentucky Lt. Plant	09/30/1999		10/04/1999	
PRODUCTION BEGINS		09/26/1999			
VEHICLE FORECASTED	Kentucky Lt.	09/30/1999		09/30/1999	Scheduled Production on SEP-30-1999

events and locations for a particular vehicle.

FIG. 17.

FIG. 18.



1019

Dealer: Wade Motors of Buford

Date	Qty	Unit Breakdown	Vehicle Summary
09/24/1999	3		
09/29/1999	2		
09/30/1999	4		
10/02/1999	1		
10/03/1999	1		
10/06/1999	1		
10/07/1999	2		
10/10/1999	2		
10/17/1999	1		
10/20/1999	1		
10/21/1999	1		
10/22/1999	1		
10/24/1999	1		
10/27/1999	1		
10/29/1999	1		

Planned arrival date at dealership

Click to see the quantity of vehicles for each model

Click to see the revised arrival date and current status of each vehicle

Dealer View

FIG. 19.

1020

Dealer: Wade Motors of Buford
09/24/1999

Model	Quantity	Vehicle Summary
Expedition XLT	1	
1994 Union own Model	1	
1974 Union own Model	1	

Click to see the revised arrival date and current status of each vehicle

1021

Dealer View, Unit Breakdown (a.k.a. Model Summary)

FIG. 20.

Dealer: Wade Motors of Buford
12/24/1999
Model: F-Series F150

1 matching vehicle(s) found.

Vehicles 1-1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
2ftm07LBYCA38182	F-Series F150	2000	12/24/1999	12/24/1999	Ontario Truck Plant	

Click to see description of the vehicle

Click to see all status events for the vehicle

Page 1 of 1 of 1

green -- on time
yellow -- 1 day late
red -- 2 days late

Dealer View, Vehicle Summary

FIG. 21.

status details

2000 Ford U64 Unknown
VIN: 1FMZU64POYZA40023

Shipment Destination: ► Wade Motors of Buford

Projected Arrival: September 20, 1999

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	19/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-16-1999

Dealer View, Status Details

FIG. 22.

status details (insert hold event)

2000 Ford U64 Unknown
VIN:1FMZU64POYZA40023
Shipment Destination: ►Wade Motors of Buford

Projected Arrival: September 28, 1999

To insert hold event, click on link for an event that has not yet occurred

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED	insert here	09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR	insert here	09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION	insert here	09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT	insert here	09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION	insert here	09/19/1999	09/22/1999		
LOADED ONTO RAILCAR	insert here	09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-16-

Dealer View, Status Details, Insert Hold Event, 1

FIG. 23.

status details (edit hold event)

2000 Ford U64 Unknown

VIN: 1FMXU64POYZA40023

Shipment Destination: ►Wade Motors of Buford

Projected Arrival: September 28, 1999

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-10-1999

Type:

-No Type Selected-

Starts at:

-No Date Selected-

Duration, days:

Complete the vehicle hold information and click Save.

Notes:

Save

Cancel

Dealer View, Status Details, Insert Hold Event, 2

FIG. 24.

FIG. 25.

Dealer View, Search Screen

1026

search results

9 matching vehicle(s) found.

Vehicles 1-9

Page 1 of 1

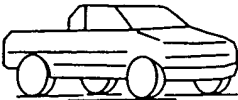
VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FTNX21F5YE002714	F-Series F250	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTNX21SOYE091807	F-Series F200	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971858	
1FTSW31FOYE094058	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX071050	
1FTSX21F7YE003041	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTSX31FXYE883141	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTWX32FZYE990281	F-Series F350 DRW	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971859	
1FDAF56FZYE004636	F-Series F550 DRW	2000	01/09/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTWX3357YE004403	F-Series F350 DRW	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971858	
2FMZA5140Y0002311	Windstar LX	2000	01/11/2000	01/10/2000	Loaded on Railcar TTGX979206	

Search Results

FIG. 26.

1027

vehicle detail



2000 Ford F250 4x4
VIN:1FTNW21F9YE893606
Make: Ford
Model Year: 2000
Body Type: Crew/Styleside

Line & Series: F-Series F250
Chassis Type: 4x4

ENGINE
Cylinders: V-8
Fuel: Diesel

Litres: 7.3
Net Brake HP: 215-235

MISCELLANEOUS
Restraint Hydraulic Brake
System:

Vehicle Detail

FIG. 27.

1028

Ramp: BUFFA

List of dates and lanes associated with the ramp

Page 1 of 3

Ramp Description	Qty	Unit Breakdown	Vehicle Summary
09/18/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	9		
09/19/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	9		
09/20/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	36		
09/21/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	67		
09/24/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	94		
09/25/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	112		
09/26/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	54		
09/27/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	65		
09/28/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	64		
09/29/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	56		
09/30/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	47		
10/01/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	60		
10/02/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	140		
10/03/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	83		
10/04/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	63		

Click to see the quantity of models for this date and lane

Click to see the revised arrival date and current status of each vehicle

Ramp View

FIG. 28.

1029

Ramp: BUFFA
12/21/1999 1K-43

◀◀ Page 1 of 4 ▶▶

Model	Quantity	Vehicle Summary
Sable	5	ⓐ
M55 unknown	1	ⓐ
Taurus	9	ⓐ
P55 unknown	20	ⓐ
Taurus	10	ⓐ
F250 4x2	1	ⓐ
F250 4x4	3	ⓐ
F30 unknown	1	ⓐ
F350 4x4	2	ⓐ
F400 4x2	2	ⓐ
F550 4x2	3	ⓐ
U43 unknown	5	ⓐ

Click to see the
revised arrival
date and
current status
of each vehicle

Ramp View, Unit Breakdown (a.k.a. Mode Summary)

FIG. 29.

1030

Ramp: BUFFA
12/21/1999 1K-43
Model: Taurus

10 matching vehicle(s) for

Vehicles 1-10

Click to see all status
events for the vehicle

Page 1 of 1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FAPF5820YG138669	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5820YG138972	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5821YG138978	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5824YG138974	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5820YG138975	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5828YG138979	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF5829YG138971	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF582XYG138977	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF58SOYG132581	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	
1FAPF58S1YG113215	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	

Click to see
description
of the
vehicle

green -- on time
yellow -- 1 day late
red -- 2 days late

Ramp View, Vehicle Summary

FIG. 30.

Lane: 06CHICA_04AYER

List of dates and lanes associated with the lane

Date	Qty	Unit Breakdown	Vehicle Summary
01/07/2000	2		
01/08/2000	62		

Click to see the quantity of models for this date and lane

Click to see the revised arrival date and current status of each vehicle

Lane View
FIG. 31.

Lane: 06CHICA_04AYER
01/08/2000

Model	Quantity	Vehicle Summary
P66 Unknown Model	24	
P56 Unknown Model	2	
Sable GS	2	
Sable LS	2	
Taurus SE	22	
Taurus SE	10	

Click to see the revised arrival date and current status of each vehicle

FIG. 32.

Lane View, Unit Breakdown

Lane: 06CHICA_01AYER
01/07/2000

1 matching vehicle(s) found.

Click to see all status events for the vehicle

Vehicles 1-1

Page 1 of 1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FAFP55U3YG147940		2000	01/08/2000	01/07/2000	Loaded on Railcar TTGX994482	

Click to see description of the vehicle

green -- on time
yellow -- 1 day late
red -- 2 days late

Lane View, Vehicle Summary

FIG. 33.

status details

2000 Ford

VIN: 1FAFP55U3YG147940

Shipment Destination: ▶ Tasca Ford Sales, Inc.

Projected Arrival: January 07, 2000

Event	Location	Planned	Revised	Actual	Notes
VEHICLE STATUS RECORD					
VEHICLE DELIVERED		01/08/2000	01/07/2000		
UNLOADED FROM RAILCAR		01/09/2000	01/05/2000		
VEHICLE ARRIVES AT DESTINATION	Loaded on Railcar TTGX994482	01/05/2000	01/04/2000	12/17/1999	
LOADED ONTO RAILCAR	Loaded on Railcar TTGX9944812	12/18/1999		12/17/1999	
VEHICLE RELEASED	Chicago	12/17/1999		12/17/1999	Being Produced At Chicago Plant
PRODUCTION BEGINS					
VEHICLE FORECASTED					

Lane View, Status Details

FIG. 34.

1035

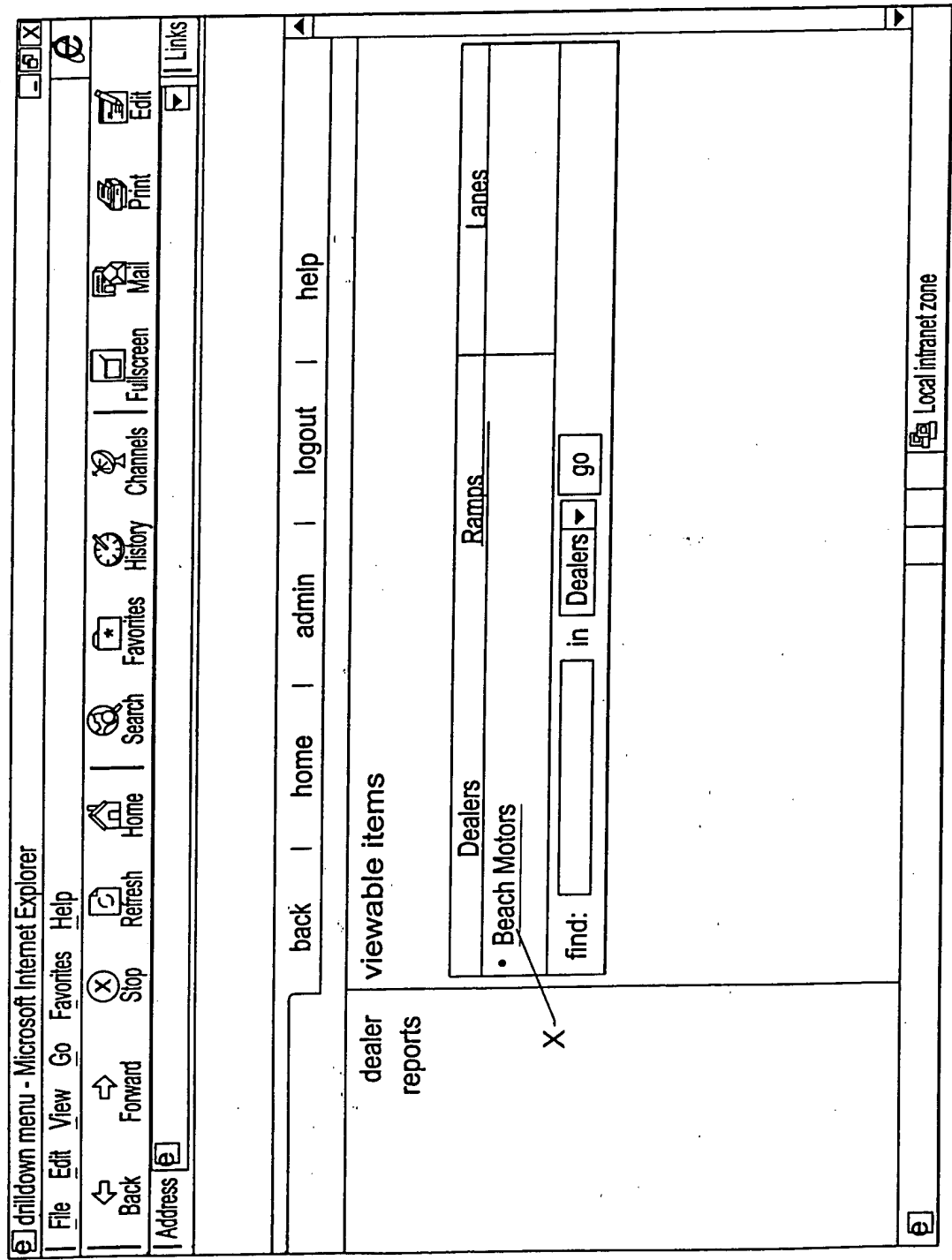


FIG. 35.

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

back | home | admin | logout | help

Dealer: Beach Motors

dealer reports search

VIN search go

Page 1 of 2

Date	Qty	Model Summary	Railcar Summary	Ramp Summary	Vehicle Summary
02/17/2000	1				
02/18/2000	4				
02/19/2000	4				
02/20/2000	3				
02/21/2000	1				
02/22/2000	8				
02/23/2000	5				
02/24/2000	15				
02/25/2000	13				
02/26/2000	5				

Local intranet zone

FIG. 36.

1037

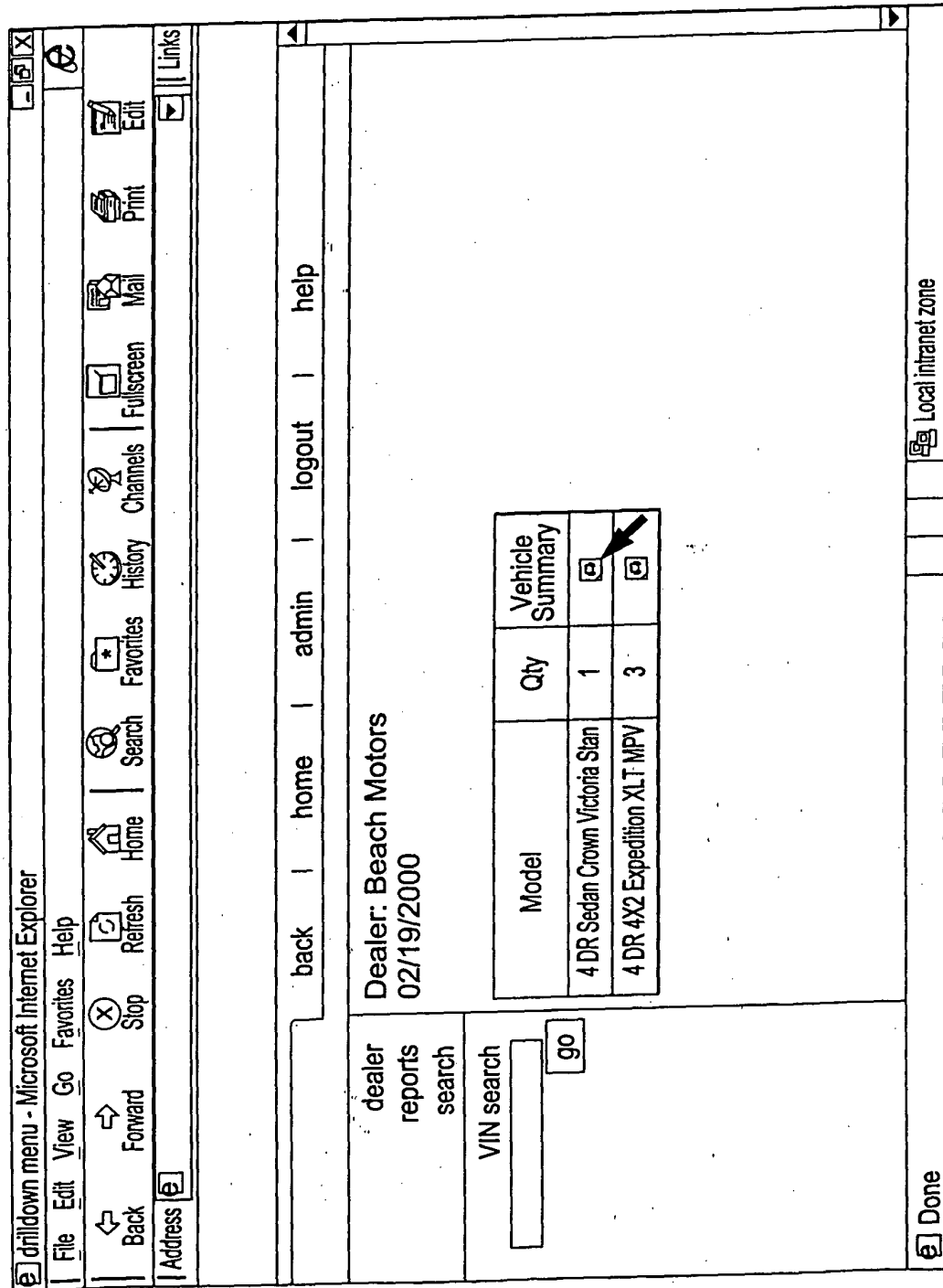


FIG. 37.

1038

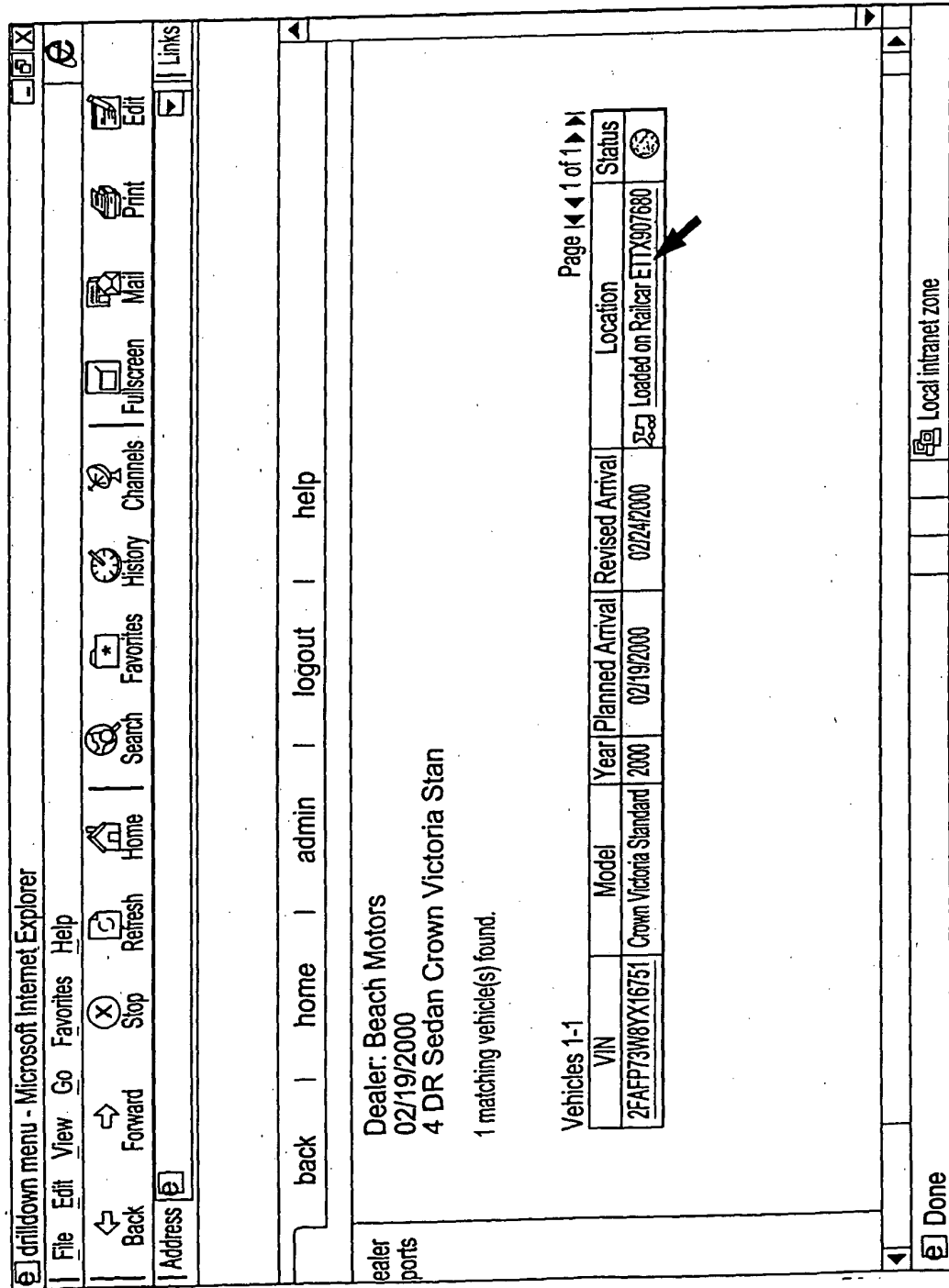


FIG. 38.

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links


back | home | admin | logout | help

dealer reports put on hold

status details

2000 Ford 4 DR Sedan Crown Victoria
VIN: 2FAFP73W8YX167501

Shipment Destination: ► Beach Motors



ROUTE CODE: 77RF32
Projected Arrival: February 24, 2000

Event	Location	Planned	Revised	Actual
DELIVERED TO DEALER		02/19/2000	02/24/2000	
CONVOY DISPATCH		02/17/2000	02/22/2000	
UNLOADED FROM RAILCAR		02/17/2000	02/22/2000	
VEHICLE ARRIVES AT DESTINATION		02/19/2000	02/21/2000	
RAILCAR SWITCH-OUT EVENT		02/14/2000	02/19/2000	
VEHICLE ARRIVES AT DESTINATION		02/13/2000	02/18/2000	
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907890			02/18/2000
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907680	02/11/2000		02/11/2000
VEHICLE RELEASED		02/10/2000		
PRODUCTION BEGINS		02/08/2000		
VEHICLE FORECASTED	St. Thomas	02/10/2000		02/10/2000
				Scheduled Produ

Done

Local intranet zone

FIG. 39.

1040

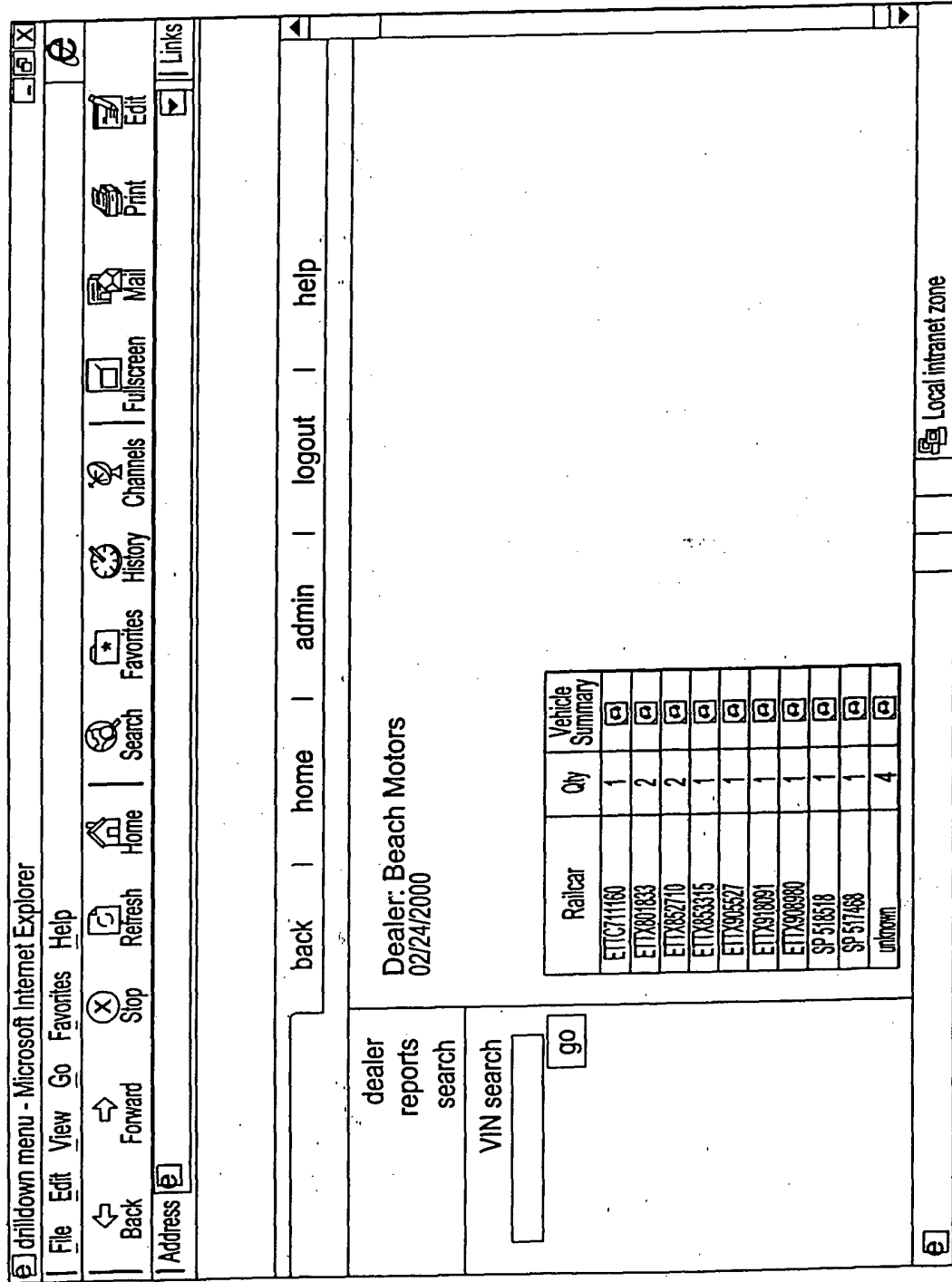


FIG. 40.

1041

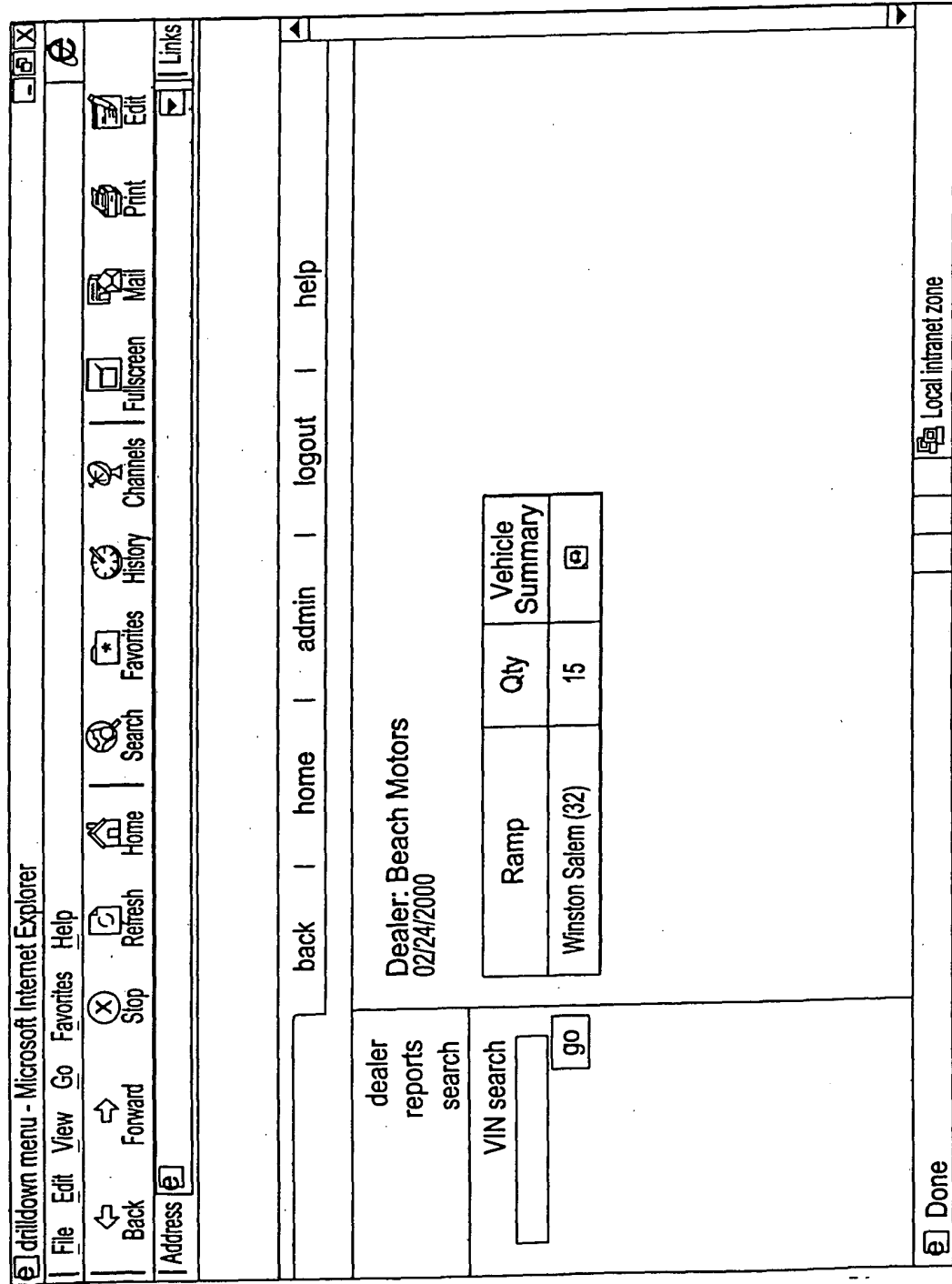


FIG. 41.

1042

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

Dealer: Beach Motors
02/24/2000
Winston Salem (32)
15 matching vehicle(s) found
Vehicles 1-10

Page 1 of 2

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMRU1767Y1828849	Expedition XLT	2000	02/24/2000	02/14/2000	Michigan Truck	○○
1FAFP5320YA172840	Taurus SE	2000	02/24/2000	02/21/2000	Loaded on Railcar ETTX711160	○○
1FAFP5228YA175884	Taurus LX	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX853315	○○
1FAFP522XYA175885	Taurus LX	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX852710	○○
1FAFP6321YA178842	Taurus SE	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX852710	○○
1FAFP6655YA171630		2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX908980	○○
2FAFP7W0YX151852	Crown Victoria (Police Interc)	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX801833	○○
2FAFP7W2YX15663	Crown Victoria (Police Interc)	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX801833	○○
2FAFP7W7TX15650	Crown Victoria (Police Interc)	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX908991	○○
2FAFP7W4YX15654	Crown Victoria (Police Interc)	2000	02/24/2000	02/23/2000	Loaded on Railcar SP 516516	○○

Local intranet zone

FIG. 42.

1043

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address <http://www.xxvlog.com/cgi-bin/WebObjects/CarTrack> Links

back | home | admin | logout | help

dealer reports

Dealer: Beach Motors
02/18/2000

4 matching vehicle(s) found.

Vehicles 1-4

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMZU73E6YZ843923		2000	02/18/2000	02/12/2000	St. Louis	<input type="radio"/>
1FTNE2423YHA99883	E250	2000	02/18/2000	02/18/2000	Lorain (Fairlane) (Comrail)	<input type="radio"/>
1FAP34P8YW267872		2000	02/18/2000	02/21/2000	Loaded on Railcar ETTX850182	<input type="radio"/>
1FAP3438YW258864		2000	02/18/2000	02/24/2000	Loaded on Railcar ETTX800875	<input type="radio"/>

Page 1 of 1

<http://www.xxvlog.com/cgi-bin/WebObjects/CarTrack> Local intranet zone

FIG. 43.

1044

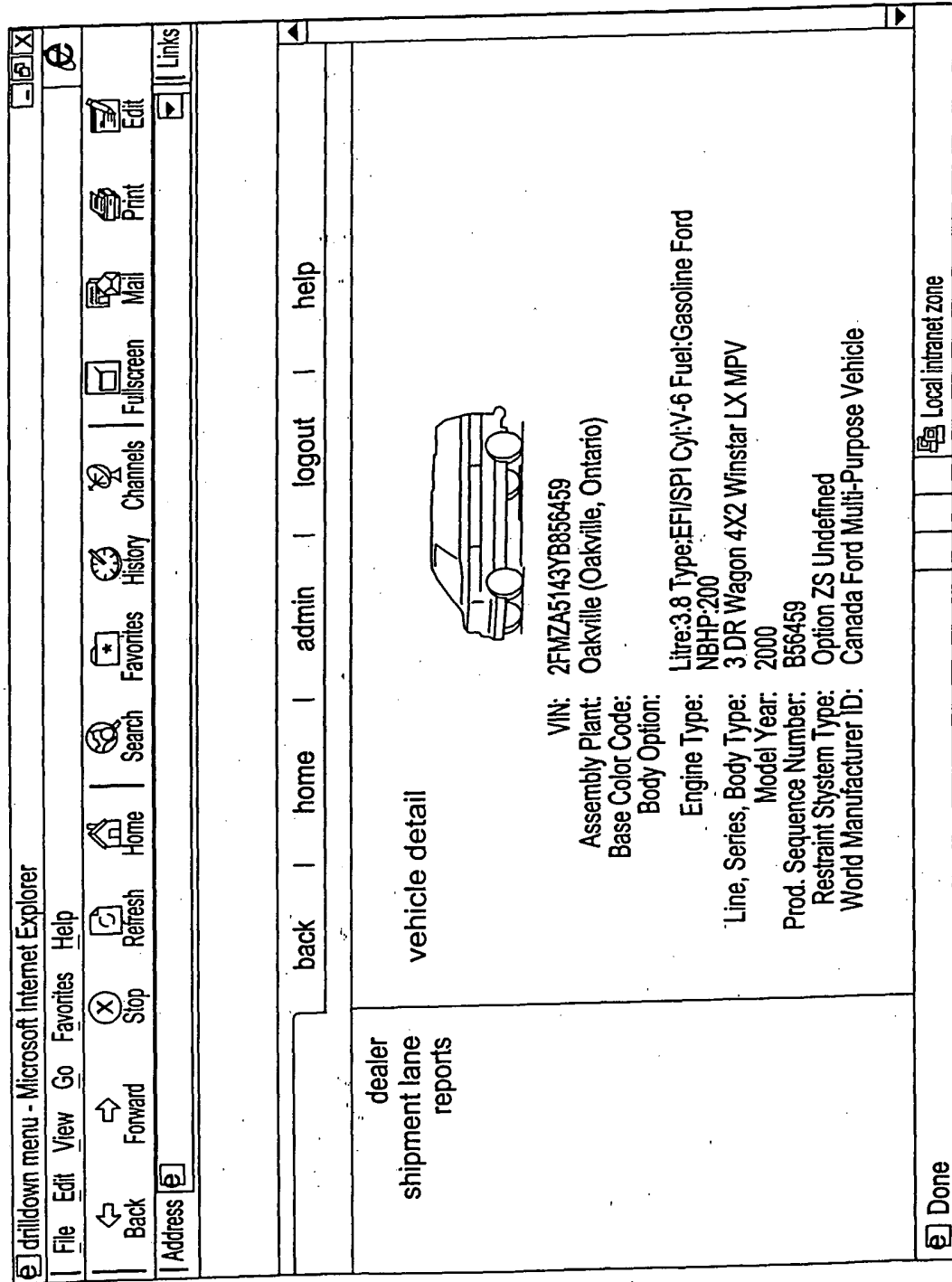


FIG. 44.

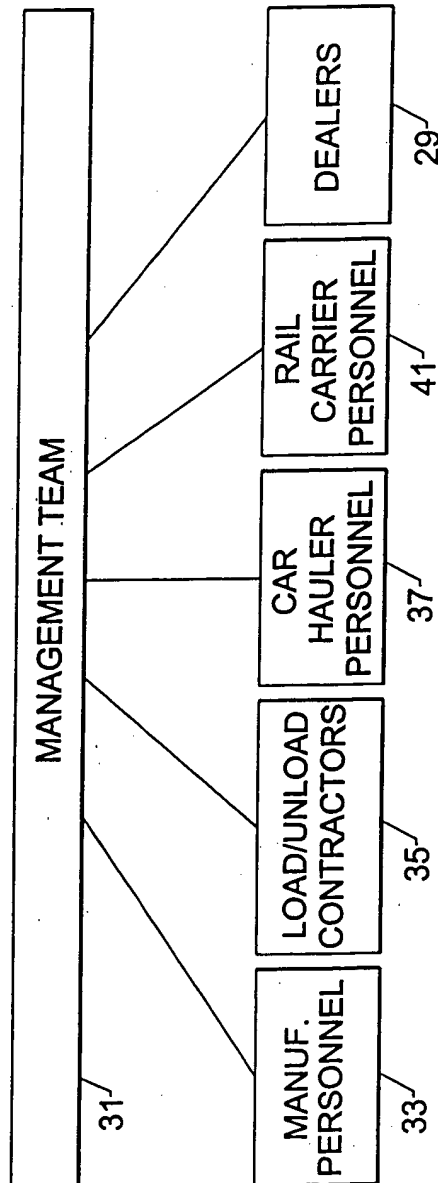


FIG. 45.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1046

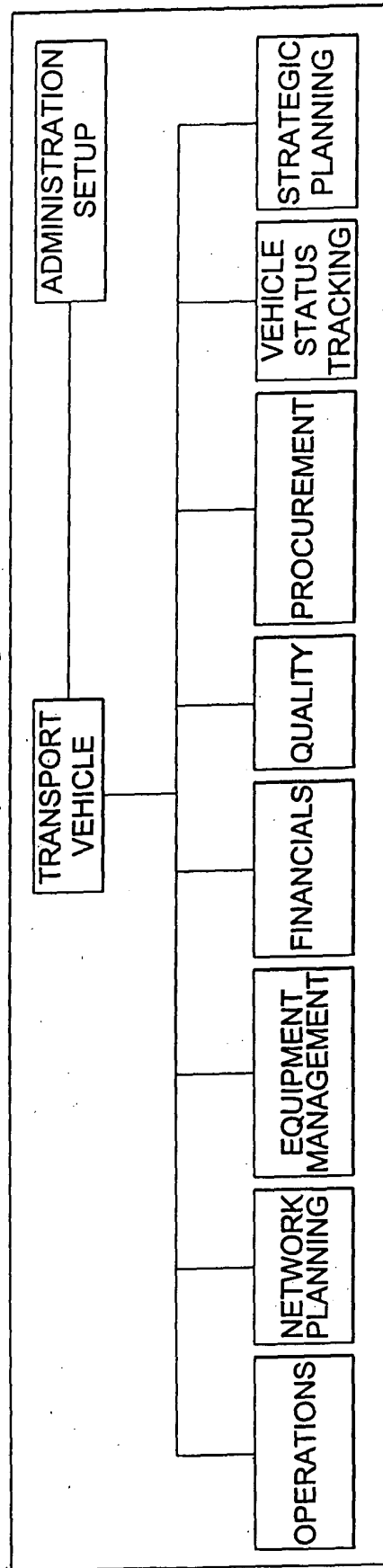


FIG. 46.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1047

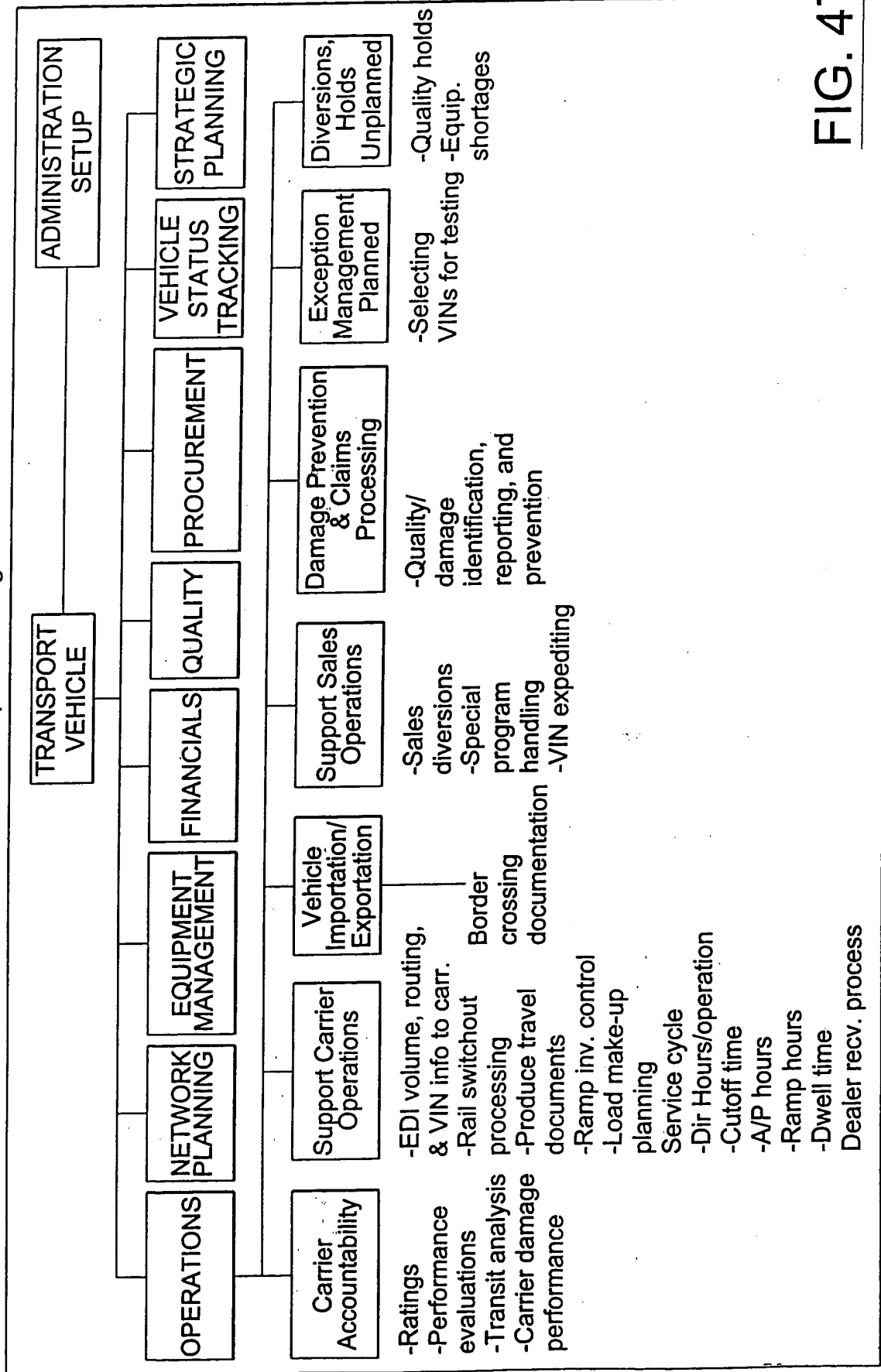


FIG. 47.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1048

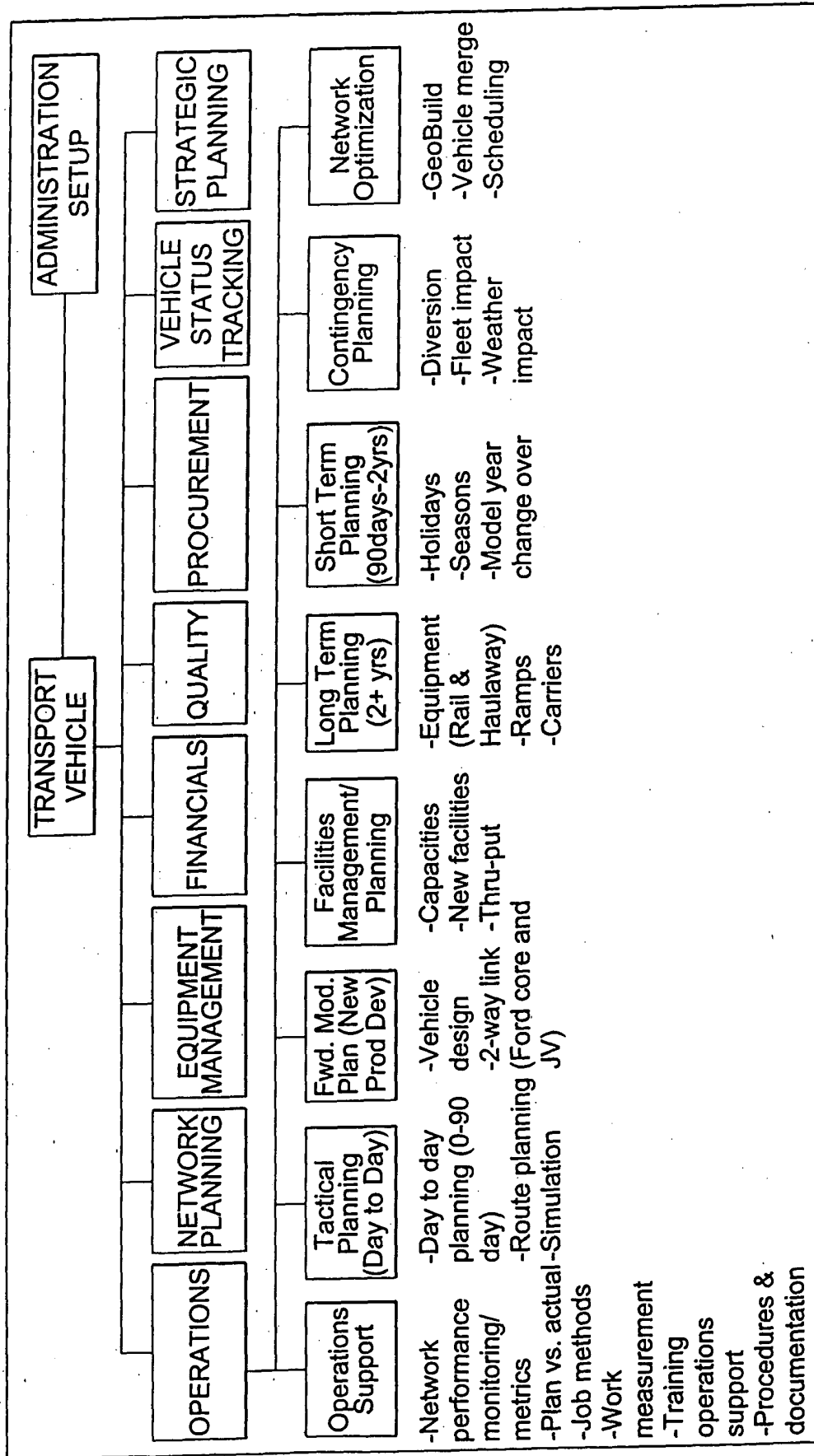


FIG. 48.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1049

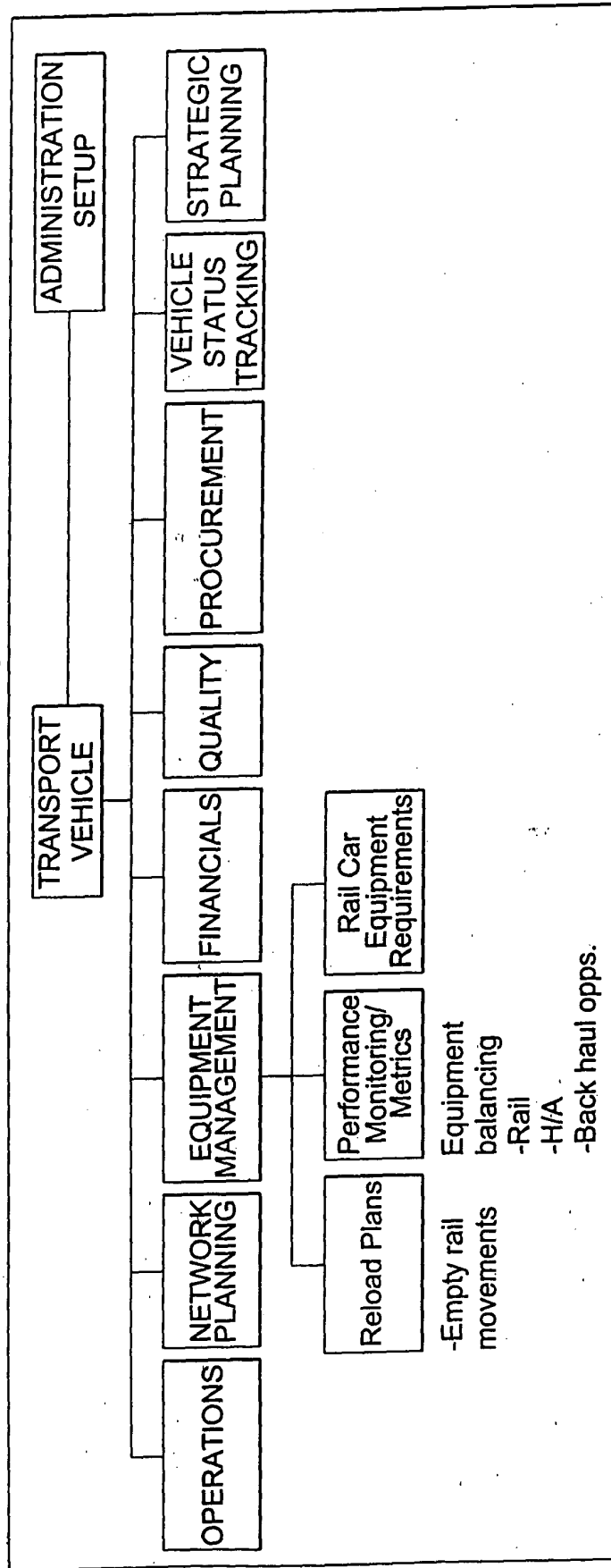


FIG. 49.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1049

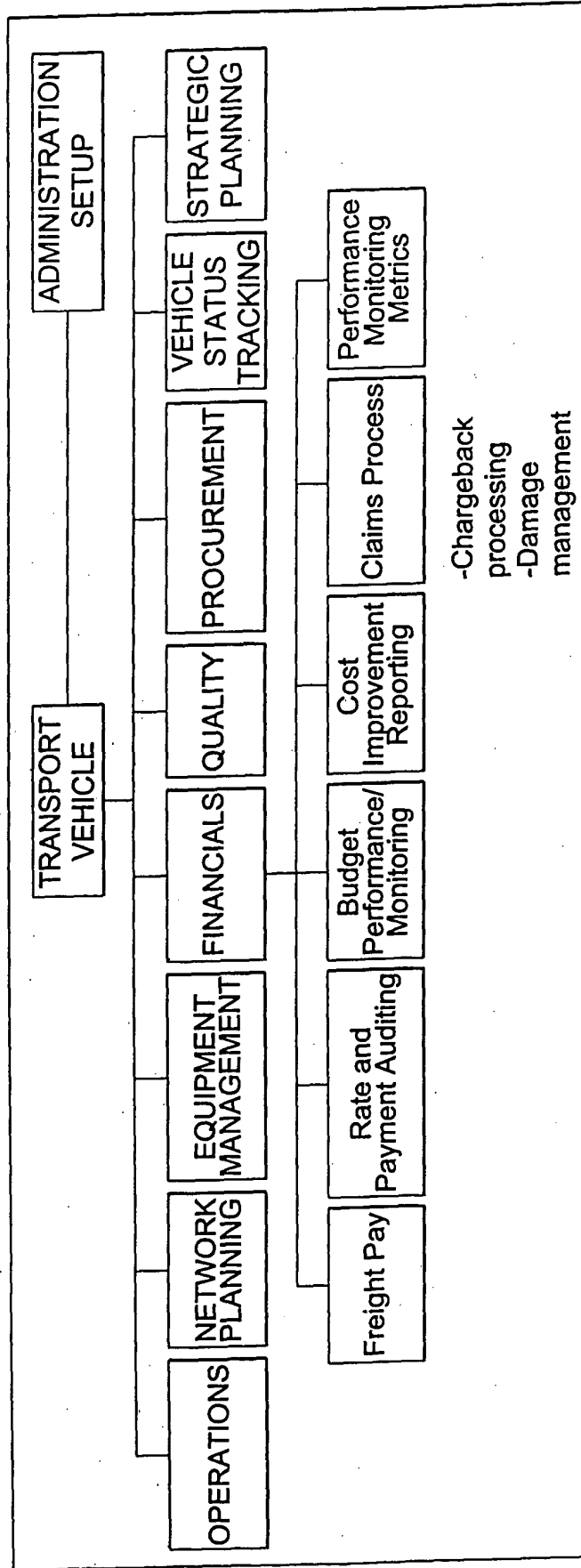


FIG. 50.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1051

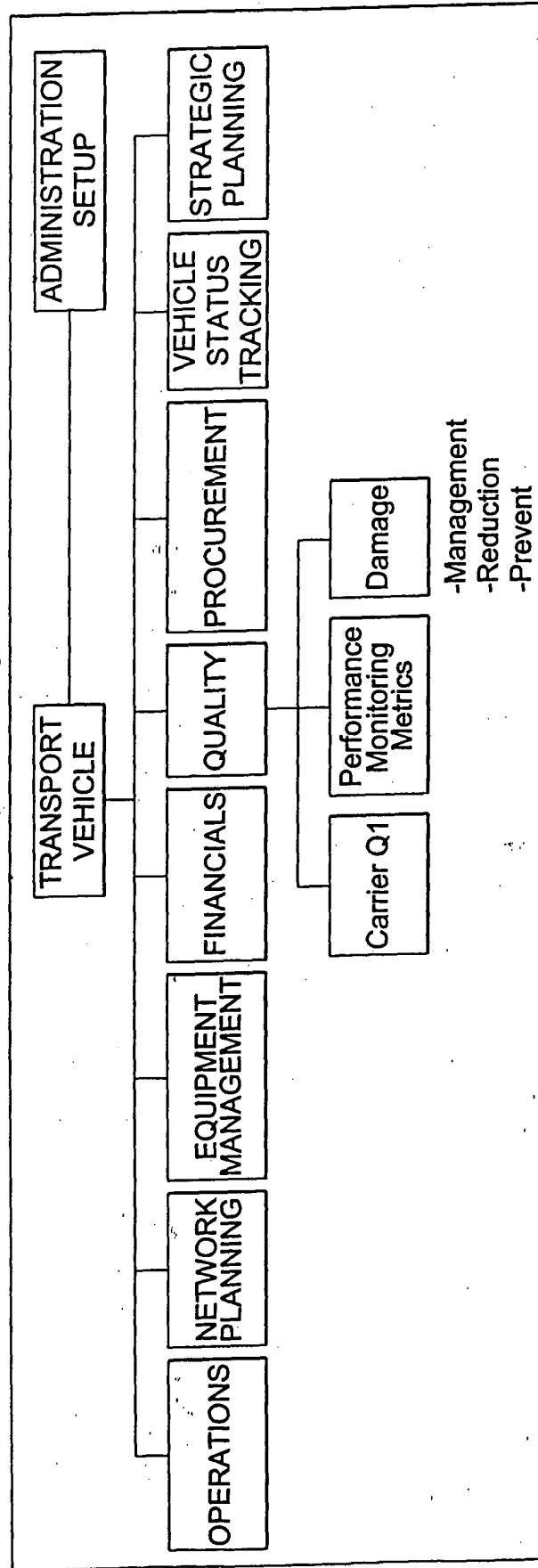


FIG. 51.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1052

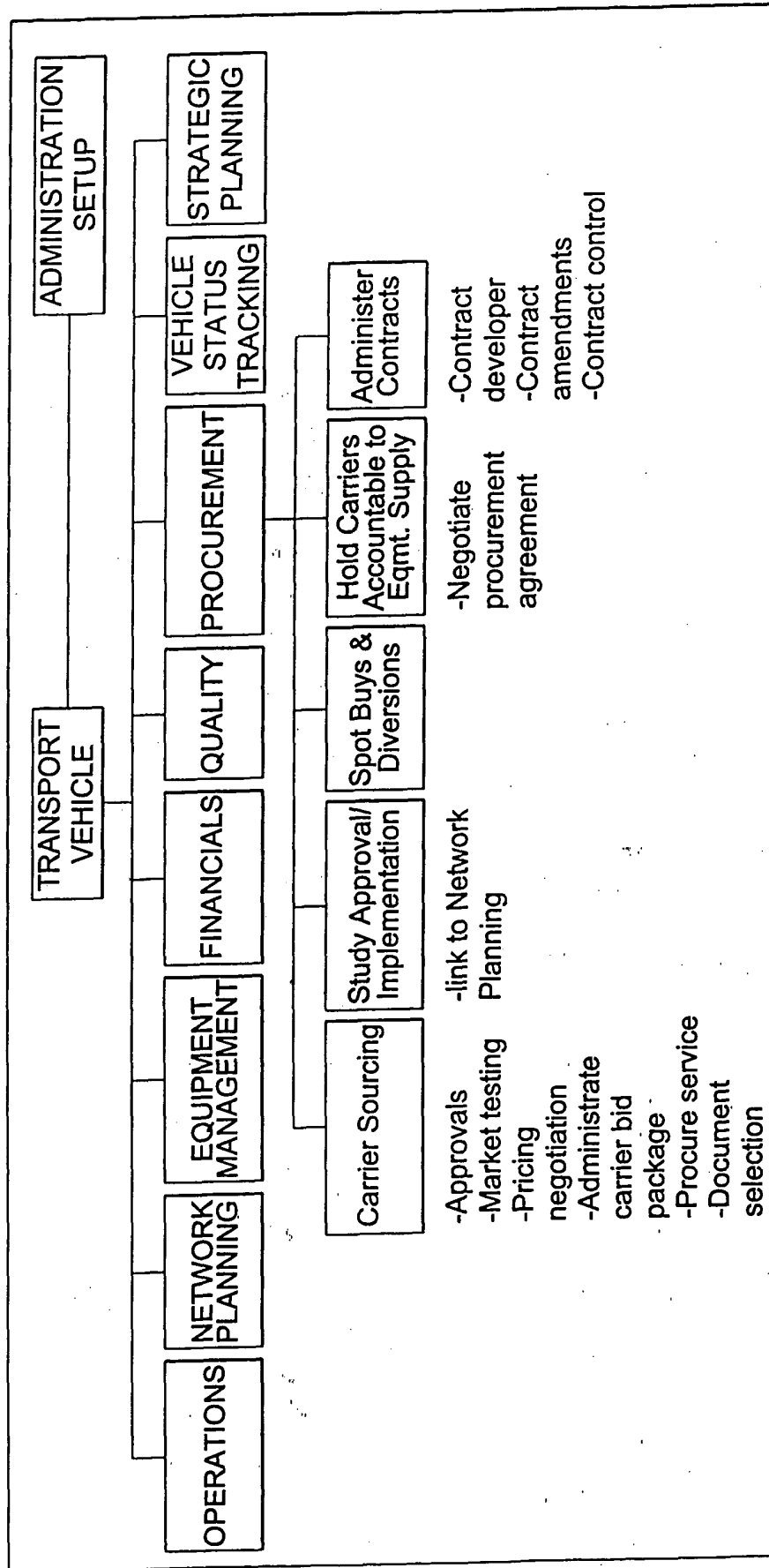


FIG. 52.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1053

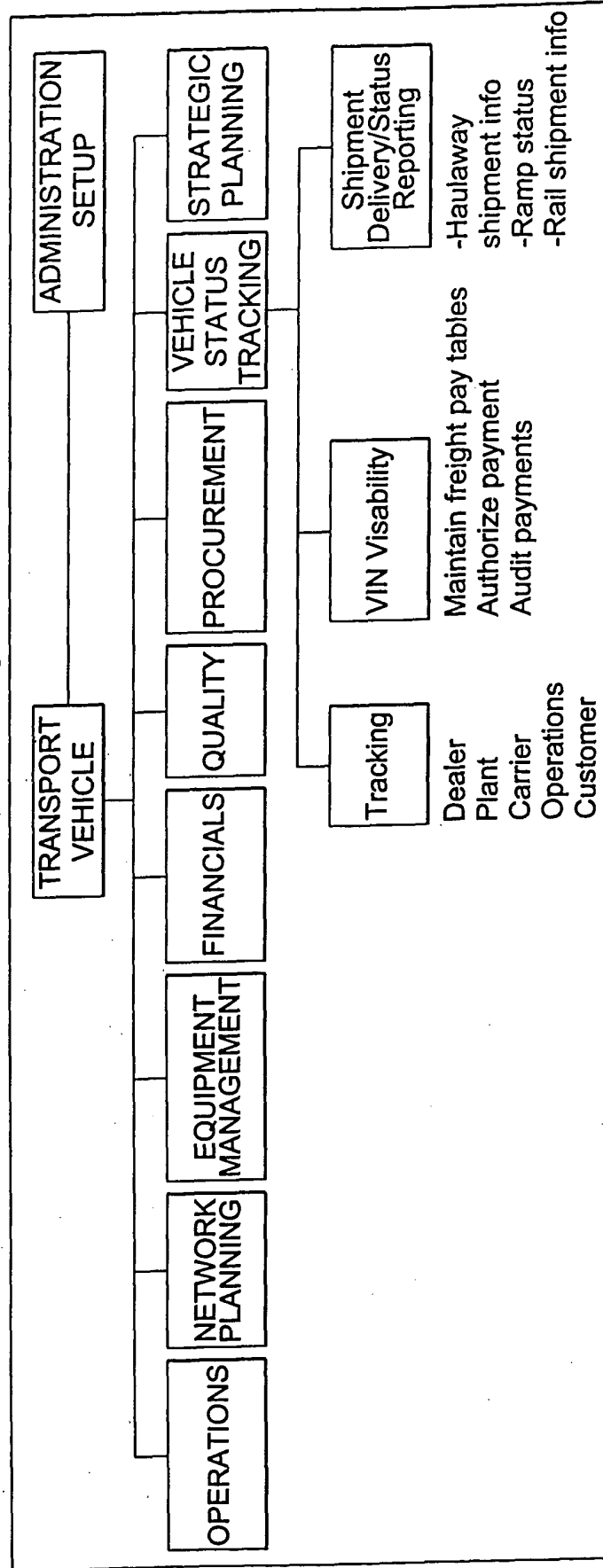


FIG. 53.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1054

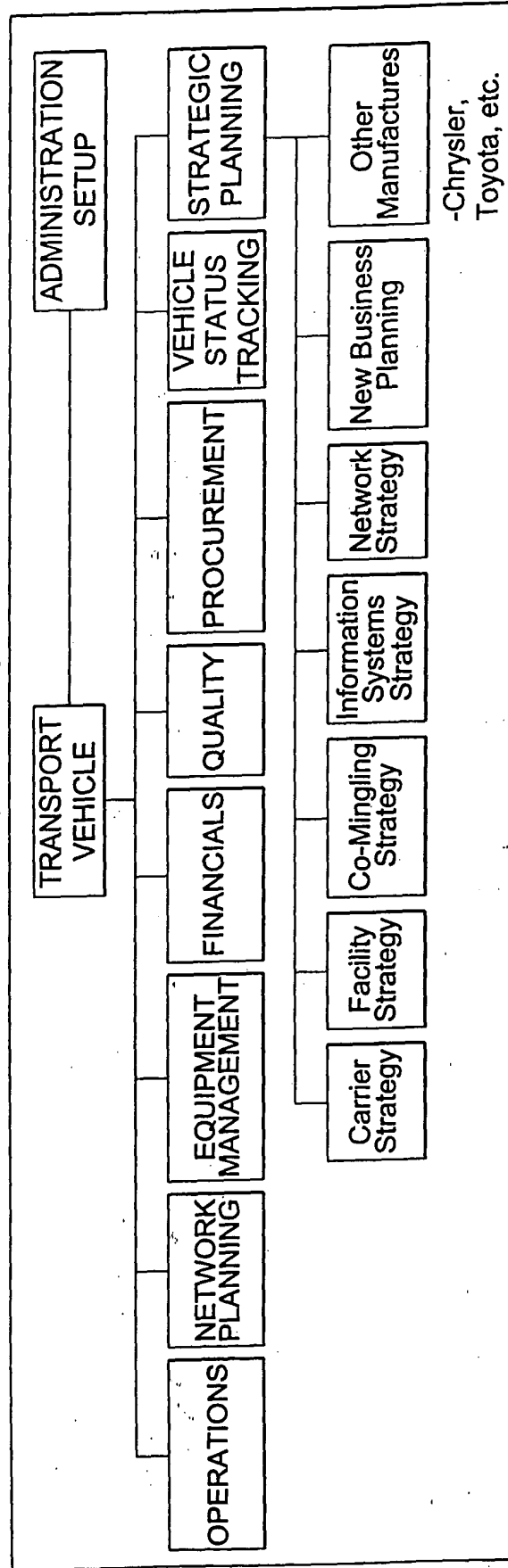
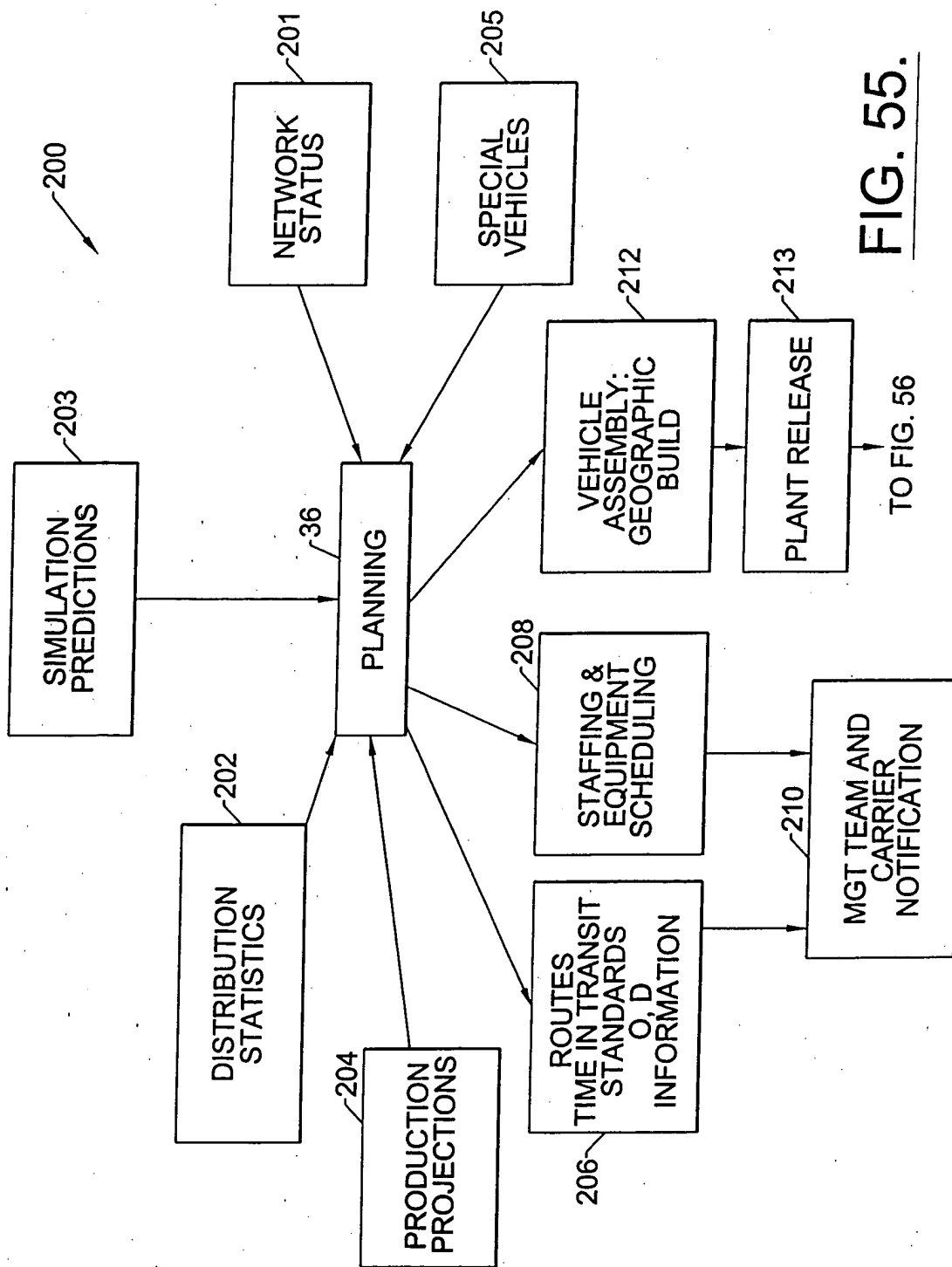


FIG. 54.



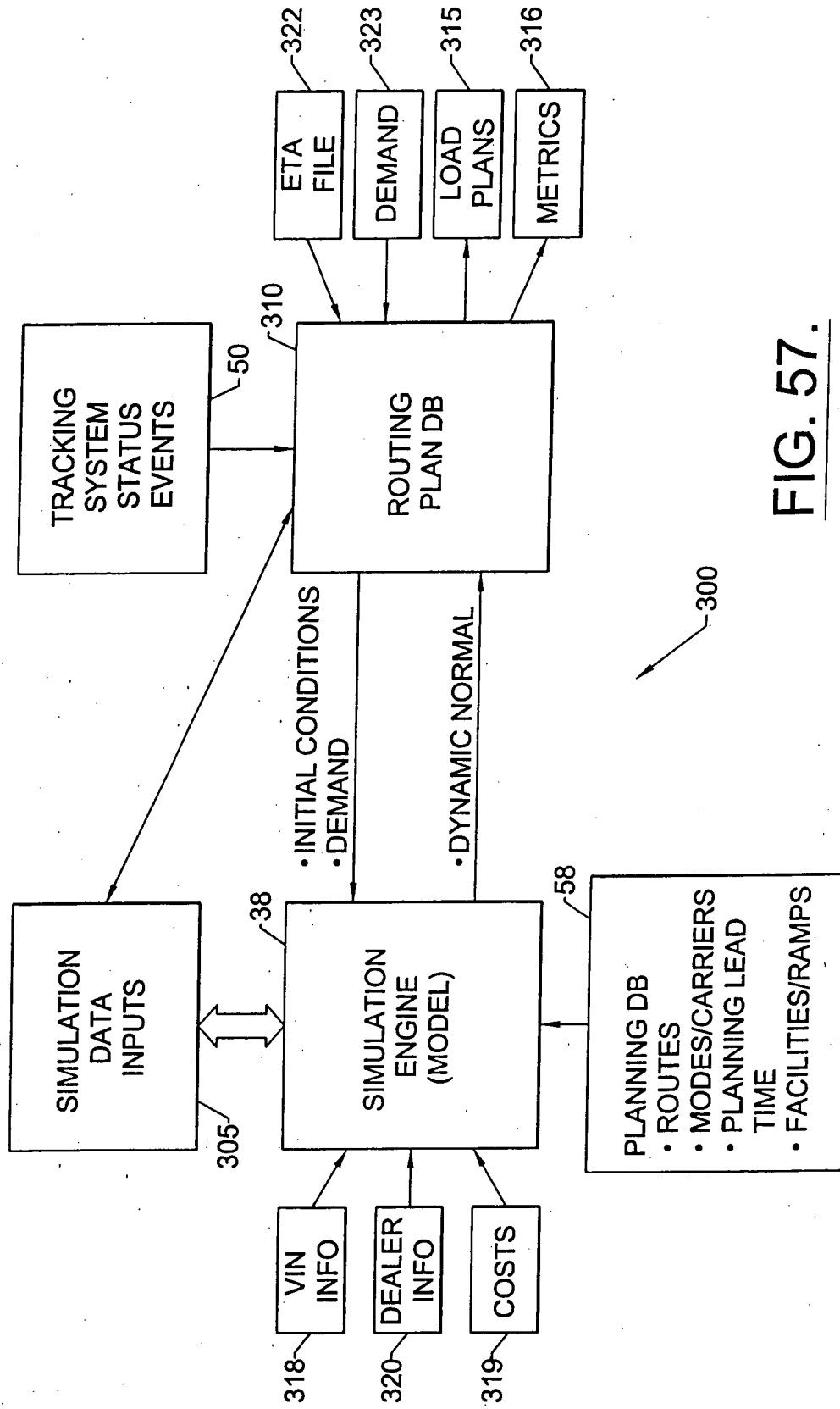
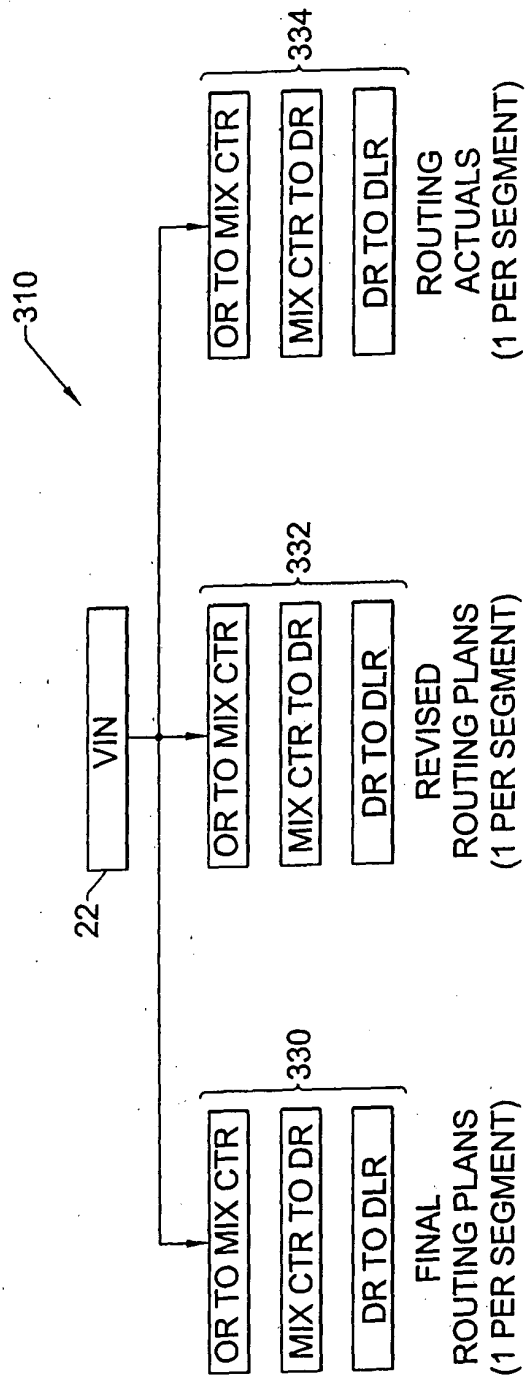
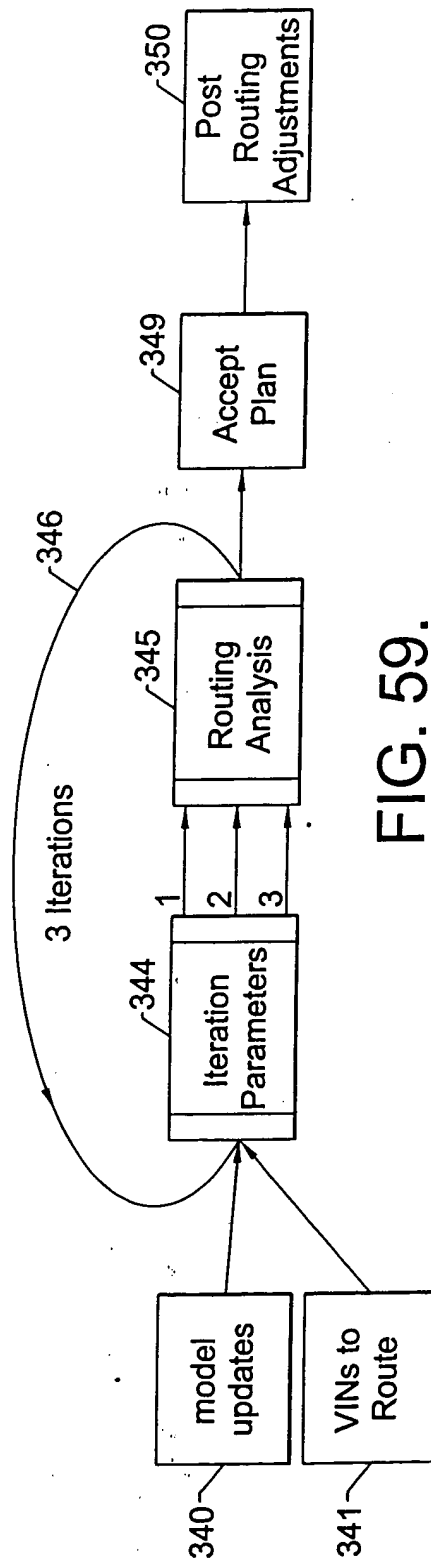


FIG. 57.

FIG. 58.

FIG. 59.

Transit Event Descriptions

Event		Event Description	Stop	Transit Clock Owner	Start
1	14 Days	14 Days Prior to Production	Pre-production Planning	Assembly Plant (Clock Starts)	Load Contractor
2	5 Days	5 Days Prior to Production			
3	Produced	Assembly Complete			
4	Factory Release				
5	Shippable	Vehicle Available to Ship			
6	Bayed - Yard Status	Staged on Property	Load Contractor	Rail Carrier	Rail Carrier
7	Rail Car Loaded (ULD)	VIN tied to Rail Car ULD			
8	Rail Cut-off	Max R/C Loaded Time for Departure			
9	Rail Car Switched	Switching Activity Completed	Rail Carrier	Unload Contractor (Mix)	Unload Contractor (Mix)
10	In Transit	Progress Updates in Transit			
11	Arrival - Mixing Center	Arrived & Available for Unload (Mix) Arrived & Available for Switch (LTD)			
12	Unload Record (Mix)	Vehicle Unloaded	Unload Contractor (Mix)	Load Contractor (Mix)	Load Contractor (Mix)
13	VIN Bayed - Yard Status (Mix)	Staged on Property			
14	Load Record	Vehicle Loaded on Rail Car			
15	Mixing Ctr. Outbound Cut-Off	Max R/C Loaded Time for Departure	Load Contractor	Rail Carrier	Rail Carrier
16	In Transit	Progress Updates in Transit			
17	Arrival - Destination Ramp	Arrived & Available for Unload			
18	Unload Record	Vehicle Unloaded	Rail Carrier	Unload Contractor	Unload Contractor
19	Bayed - Yard Status	Staged on Property			
20	Load Record	Vehicle Loaded on Haul-away Car			
21	Haul-away Gate Time	Haul-away Departure from Ramp	Unload Contractor	Haul-away Carrier	Haul-away Carrier
22	In Transit	In transit to Dealer			
23	Offered to Dealer for Delivery	Delivered to Dealer or Alternate Site			
			Haul-away Carrier		End of Transit Clock

FIG. 60.

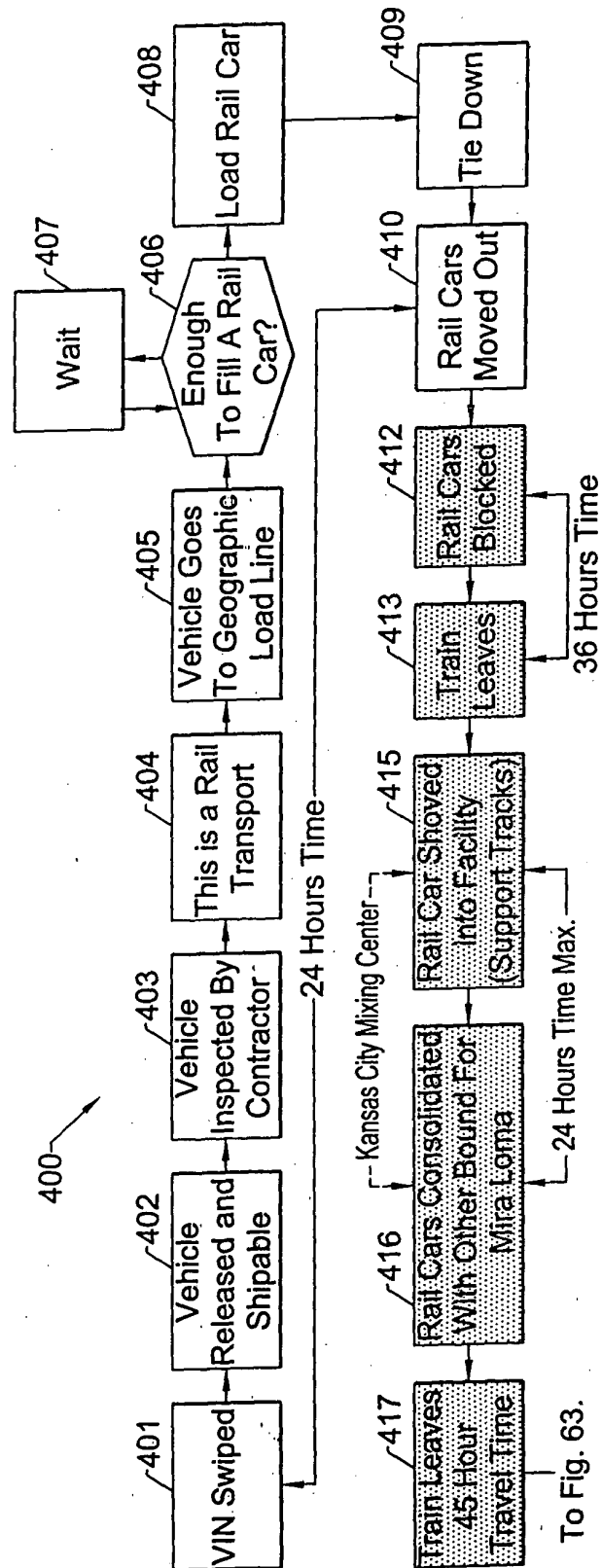
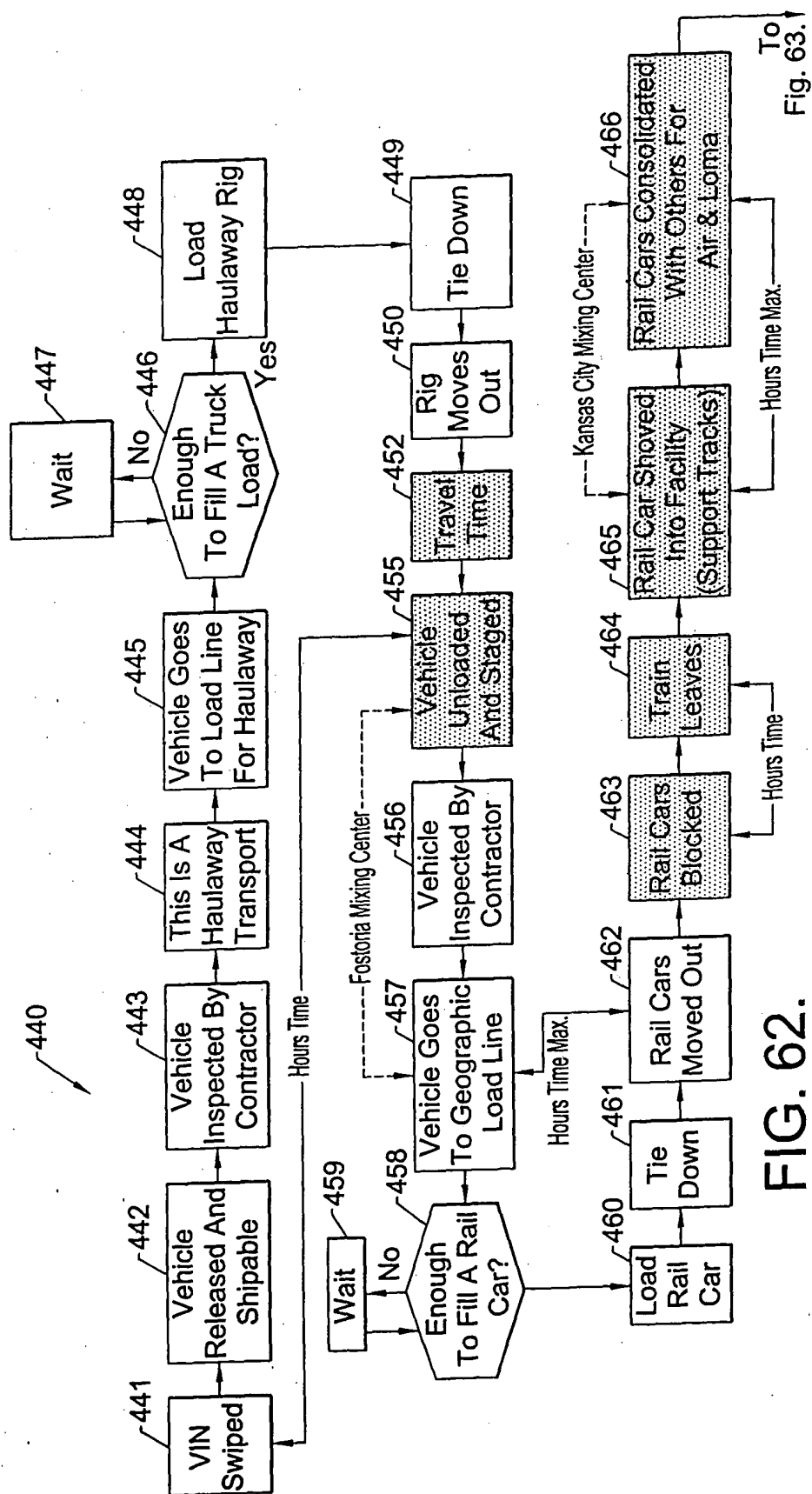


FIG. 61.



From Fig. 61 or Fig. 62
or Fig. 64.

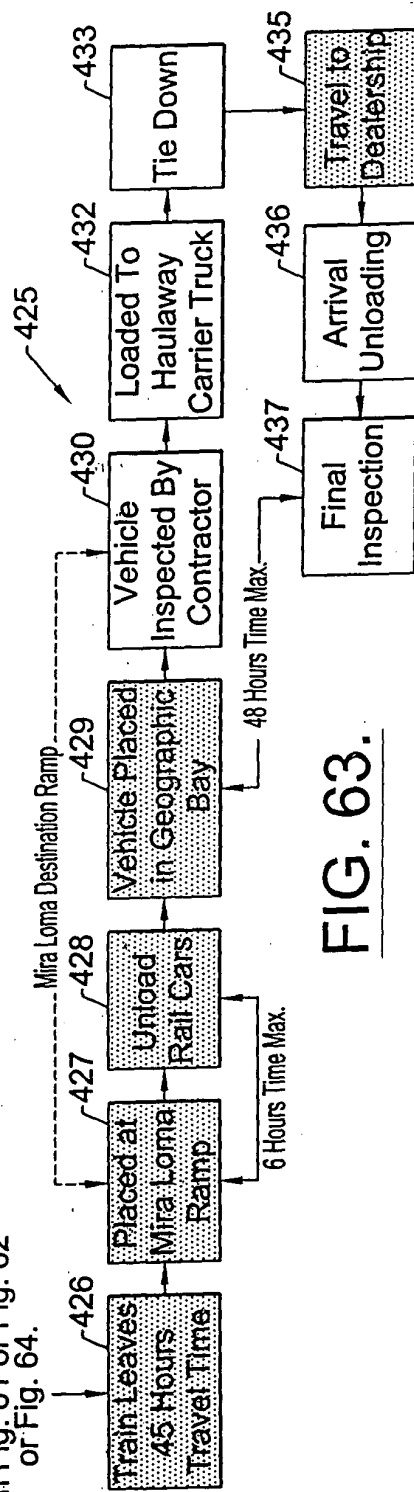


FIG. 63.

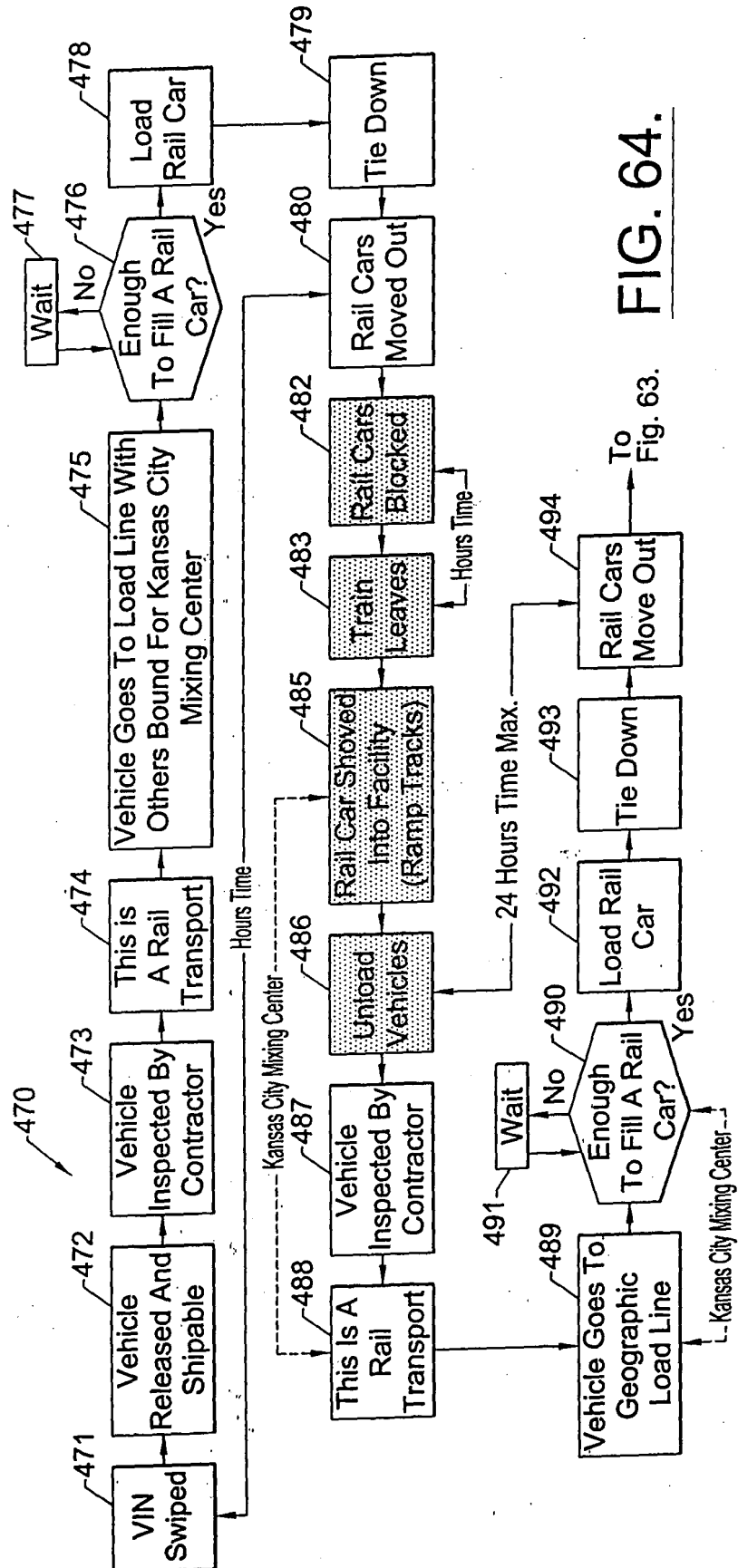
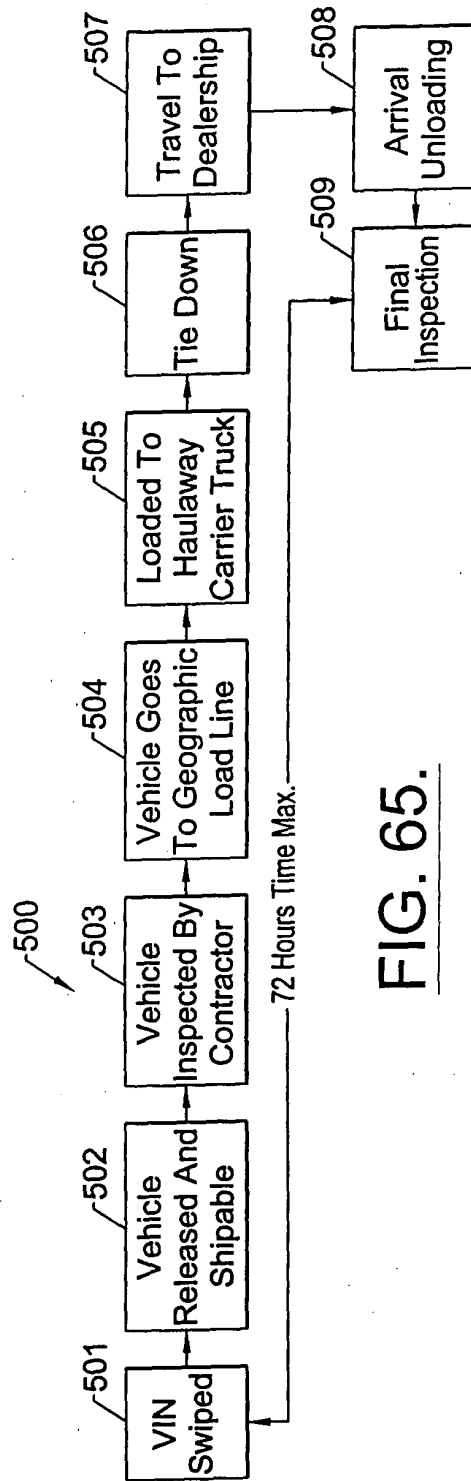


FIG. 64.

FIG. 65.